General catalogue STRUCTURAL LINE

SAFETY GUARDS //



STRUCTURAL

| | rev.022020 |
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PROFILES

Aluminium 8 mm groove profiles

Material and characteristics All the components are manufactured with an aluminium alloy whose conventional designation is Al Mg 0.5 Si 0.4 Fe UNI 9006/1 alloy

Number : 6060 Physical state : F25 Percent chemical composition: Si 0.3-0.6 Fe 0.1-0.3 Mn 0.1 Mg 0.35-0.6 Cr0.05 Zn 0.15 Ti 0,1 Al for the remaining part

Surface treatment Extrusion tolerances Bar length

: Anodic anodising : DIN 17611 – UNI 3879 : 6040 mm.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Mechanical characteristics

Unit tensile strength Rm Proportionality deviation unit load Rp 0.2 Elongation A Brinell hardness

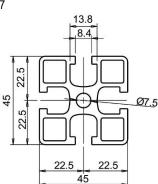
Physical characteristics Density Lower melting point Modulus of elasticity : 250 N/mm² : 200 N/mm² : 10% : 70HB

: **2.7 Kg/dm³** : approx. **605°C** : 70,000 N/mm²

Profiles series 45

B1020-004440 NEW

Lightweight extruded aluminum MS05 profile, with 4 slots Finish: silver anodised Weight: 1.922 kg /m Cut section: 704.776 mm2 Flexural moment of inertia: lx 12.917 cm4 Flexural moment of inertia: ly 12.917 cm4 Torsional moment of inertia: It 2 cm4 Delivery condition: In stock.



SA01001

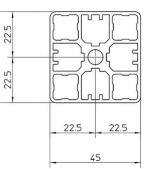
B1020-004496 NEW

SA03001

Extruded aluminum MS17 profile Finish: silver anodised Weight: 1.772 kg /m Cut section: 692.43 mm2 Flexural moment of inertia: lx 13.328 cm4 Flexural moment of inertia: ly 13.328 cm4 Torsional moment of inertia: It cm4

Delivery condition: Available u request. Delivery to be agreed of





B1020-004484 NEW

Semi-closed extruded aluminum MS09

Finish: silver anodised

profile

Weight: 3.268 kg /m

Cut section: 1241.829 mm2

Flexural moment of inertia: lx 98.913 cm4

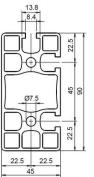
Flexural moment of inertia: ly 25.997 cm4

Torsional moment of inertia: It 1 cm4

Delivery condition: In stock.



SA02006



B1020-004480 NEW

Semi-closed extruded aluminum MS08 profile

Finish: silver anodised

Weight: 1.822 kg /m

Flexural moment of inertia: lx 13.275

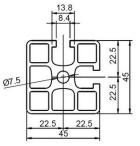
Flexural moment of inertia: ly 13.275 cm4

cm4

Delivery condition: In stock.



SA02005



Cut section: 717.6348 mm2

cm4

Torsional moment of inertia: It 2



Profiles series 45

B1020-004446 NEW

Extruded aluminum MS07 profile, with 4 grooves

Finish: silver anodised

Weight: 3.244 kg /m

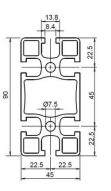
Cut section: 1222.54 mm2

Flexural moment of inertia: lx 96.888 cm4

Flexural moment of inertia: ly 25.260 cm4

Torsional moment of inertia: It 1 cm4

Delivery condition: In stock.



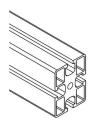
SA01003

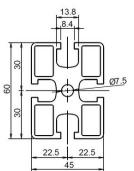
B1020-004444 NEW

SA01002

Extruded aluminum MS06 profile, with 4 grooves Finish: silver anodised Weight: 2.690 kg /m Cut section: 1031.776mm2 Flexural moment of inertia: lx 28.886 cm4 Flexural moment of inertia: ly 16.397 cm4 Torsional moment of inertia: lt 4 cm4

Delivery condition: In stock.





Lightweight profiles series 45

B1020-004529 NEW

Lightweight structural extruded aluminum 45x90 c8mm complitly closed

Finish: silver anodised

Weight: 2,453 kg /m

Cut section: 846,32 mm2

Flexural moment of inertia: lx 74.993 cm4

Flexural moment of inertia: ly 19.908 cm4

Torsional moment of inertia:lz N.A.

Delivery condition: Available upon request. Delivery to be agreed upon



SA03010L



B1020-004527 NEW

Lightweight structural extruded semiclosed aluminum 45x45mm c8mm with opposed hollows

Finish: silver anodised

Weight: 1,605kg /m

Cut section: 550,59 mm2

Flexural moment of inertia: lx 10.981 cm4

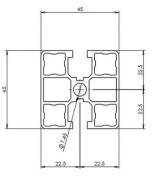
Flexural moment of inertia: ly 1' cm4

Torsional moment of inertia:lz N

Delivery condition: Available up request. Delivery to be agreed $\boldsymbol{\iota}$



SA02013L





Lightweight profiles series 45

B1020-004528 NEW

Lightweight structural extruded aluminum 45x45mm profile radiused

Finish: silver anodised

Weight: 1,371 kg /m

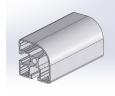
Cut section: 467,86 mm2

Flexural moment of inertia: lx 8.999 cm4

Flexural moment of inertia: ly 8.999 cm4

Torsional moment of inertia:lz N./

Delivery condition: Available upor request. Delivery to be agreed up



SA02014L



B1020-004498 NEW

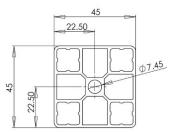
SA03001L

Lightweight extruded aluminum Q.45 mm closed profile Finish: silver anodised Weight: 1.40 kg /m Cut section: 518.647 mm2 Flexural moment of inertia: lx 10.823 cm4 Flexural moment of inertia: ly 10.823 cm4

Torsional moment of inertia: It 2 cm4

Delivery condition: In stock.





B1020-004486 NEW

Semiclosed lightweight extruded

aluminum MS26 profile

Finish: silver anodised

Cut section: 871.306 mm2

Flexural moment of inertia: lx 76.366

Flexural moment of inertia: ly 76.366

Torsional moment of inertia: It 9

Delivery condition: In stock.

Weight: 2.352 kg /m

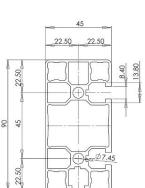
cm4

cm4

cm4

SA02006L





B1020-004482 NEW

Semiclosed lightweight extruded

aluminum MS25 profile

Finish: silver anodised

Weight: 1.484 kg /m

Cut section: 549.660 mm2 Flexural moment of inertia: lx 10.953 cm4

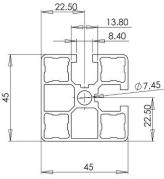
Flexural moment of inertia: ly 10.953 cm4

Torsional moment of inertia: It 2 cm4

Delivery condition: In stock.



SA02005L



lpm 6

Lightweight profiles series 45

B1020-004461 NEW

Lightweight extruded aluminum MS21 profile, with 10 grooves Finish: silver anodised

Weight: 4.366 kg /m

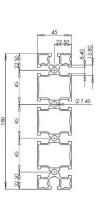
Cut section: 11602.650 mm2

Flexural moment of inertia: lx 533.430 cm4

Flexural moment of inertia: ly 37.158 cm4

Torsional moment of inertia: It 570.563 cm4

Delivery condition: In stock.



SA01006L

Lightweight extruded aluminum MS19

Flexural moment of inertia: lx 79.914

Torsional moment of inertia: It 9

Delivery condition: In stock.

profile, with 4 grooves

Finish: silver anodised

Cut section: 926.834 mm2

Weight: 2.284 kg /m

cm4

cm4

cm4

SA01003L

Flexural moment of inertia: ly 19.733 45 22.50 22.50 13.80 40 22.50 45 5 8 Ø7.45 4

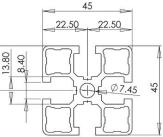
B1020-004442 NEW

Lightweight extruded aluminum MS18

SA01001L



profile, with 4 grooves Finish: silver anodised Weight: 1.538 kg /m Cut section: 588.913 mm2 Flexural moment of inertia: lx 11.027 cm4 Flexural moment of inertia: ly 11.027 cm4 Torsional moment of inertia: It 2 cm4 Delivery condition: In stock.





Profiles series 90

B1020-004452 NEW

Lightweight extruded aluminum MS20 profile, with 4 grooves Finish: silver anodised

Weight: 3.603 kg /m

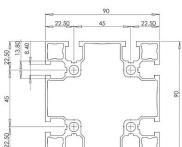
Cut section: 1334.611 mm2

Flexural moment of inertia: lx 129.749 cm4

Flexural moment of inertia: ly 129.749 cm4

Torsional moment of inertia: It 2 cm4

Delivery condition: In stock.



SA01004L

B1020-004450 NEW

Extruded aluminum MS10 profile,

with 8 grooves Finish: silver anodised

Weight: 5.960 kg /m

Cut section: 2214.104 mm2

Flexural moment of inertia: lx 171.049

cm4 Flexural moment of inertia: ly 171.049

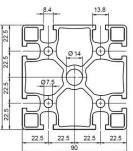
cm4

Torsional moment of inertia: It 3 cm4

Delivery condition: Available upo request. Delivery to be agreed u



SA01004



Profiles series 18 and 32

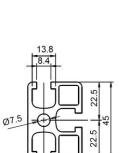
B1020-004478 NEW

Extruded aluminum MS04 profile, with 3 grooves Finish: silver anodised Weight: 1.493 kg /m Cut section: 570.70 mm2 Flexural moment of inertia: lx 9.363 cm4 Flexural moment of inertia: ly 7.463 cm4 Torsional moment of inertia: It 1 cm4

Delivery condition: In stock.



SA02004

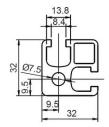


B1020-004476 NEW

SA02003

Extruded aluminum MS03 profile, with 2 grooves Finish: silver anodised Weight: 1.238 kg /m Cut section: 471.93 mm2 Flexural moment of inertia: lx 5.436 cm4 Flexural moment of inertia: ly 5.436 cm4 Torsional moment of inertia: It 1 cm4 Delivery condition: In stock.











Profiles series 18 and 32

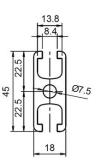
B1020-004474 NEW

Extruded aluminum MS02 profile, with 2 grooves Finish: silver anodised Weight: 1.031 kg /m Cut section: 391.633 mm2 Flexural moment of inertia: lx 5.050 cm4

Flexural moment of inertia: ly 1.631 cm4

Torsional moment of inertia: It 6 cm4

Delivery condition: In stock.



SA02002

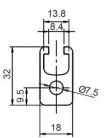
B1020-004471 NEW

Extruded aluminum MS01 profile Finish: silver anodised Weight: 0.903 kg /m Cut section: 341.158 mm2 Flexural moment of inertia: lx 3.001 cm4 Flexural moment of inertia: ly 1.243 cm4 Torsional moment of inertia: lt 4 cm4

Delivery condition: In stock



SA02001



Profiles series 60

B1020-004491 NEW

Lightweight semi-closed extruded 60 mm square aluminum profile

Finish: silver anodised

Weight: 1.853 kg /m

Cut section: 686.60 mm2 Flexural moment of inertia: lx 31.647

cm4 Flexural moment of inertia: ly 31.647

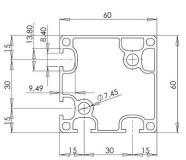
cm4 Torsional moment of inertia: It 6

cm4

Delivery condition: In stock.



SA02009L



B1020-004457 NEW

Lightweight extruded aluminum MS27 profile

Finish: silver anodised

Weight: kg /m

Cut section: 793.535 mm2

Flexural moment of inertia: lx 33.175 cm4

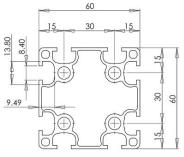
Flexural moment of inertia: ly 33.175 cm4

Torsional moment of inertia: It 66.337 cm4

Delivery condition: In stock.



SA01005L



Profiles series 60

B1020-004454 NEW

Extruded aluminum MS11 profile, with 8 slots

Finish: silver anodised

Weight: 2.966 kg /m

Cut section: 967.901 mm2

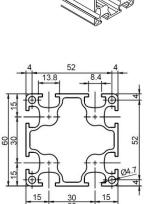
Flexural moment of inertia: lx 37.160 cm4

Flexural moment of inertia: ly 37.160 cm4

Torsional moment of inertia: It 7 cm4

OUT OF PRODUCTION FROM APRILE 2013

Delivery condition: Available upc request. Delivery to be agreed u



SA01005

Groove profiles

B1020-004514 NEW

Profile MS16 for sliding doors consisting of Milpass tubular line profiles combined to structural line profiles (Q.25 A40701, A40801 - Q.30 A40706, A40806)

Material: Polizene 1000

Colour: black

Delivery condition: 2 m bar

Available upon request. Delivery to be agreed upon.





Material: Polizene 1000

Colour: black

Delivery condition: 2 m bar Available upon request. Delivery to be agreed upon.



Groove profiles

B1020-004512 NEW

Mushroom-shaped profile MS14 with H=40mm, for groove Material: Polizene 1000

Colour: black

Delivery condition: 2 m bar

Available upon request. Delivery to be agreed upon.

| - | 13.2 | |
|---|------|------|
| | | 10.9 |
| | | 02 |
| | 7.8 | |

SA80002

| B1020-004511 NEW | SA80001 |
|---|---------|
| 08Mushroom-shaped profile MS13 with H=32mm, for groove | |
| Material: Polizene 1000 | 10.9 |
| Colour: black | |
| Delivery condition: 2 m bar | |
| Available upon request. Delivery to be agreed upon. | 7.8 |
| | |



SEALS

All seals are made of BLACK synthetic rubber.

They can be used on all profiles.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

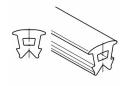
Supply condition: In reels



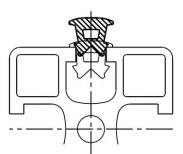
Groove covering seals

B1050-000226 NEW

Groove cover profile 8x14.8, semisoft Material: rubber 70 Shore Colour: Grey Delivery condition: 100 m reel Note: it CANNOT be used on profile SA01005



SF05000



Profilo copricava morbido Sheets use example

Profile seals

B1050-002290 NEW

Seal to lock the material inside groove

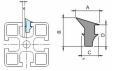
Material: synthetic rubber

Colour: black

Delivery condition: 200 m reel for SF05003 /SF05004, 300 mt reel for SF05005

Note: it CANNOT be used on profile SA01005

| Code | S | Α | В | С | D |
|---------|-----|-------|------|-----|-----|
| SF05002 | 1,5 | 12,32 | 12,5 | 8,9 | 9,5 |
| SF05003 | 3 | 10,32 | 12,5 | 7,9 | 9,5 |
| SF05004 | 4 | 9,32 | 12,5 | 5,9 | 9,5 |
| SF05005 | 5 | 8,32 | 12,5 | 4,9 | 9,5 |



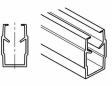
13

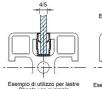
SF05002

B1050-002289 NEW

SF05001

Groove cover profile 8x14.8, stiff Material: extruded PVC Colour: RAL 7035 Delivery condition: 4,000mm bar Note: it CANNOT be used on profile SA01005







Esempio di utilizzo per la Sheets use example

npio di utilizzo come o Copricava use exam

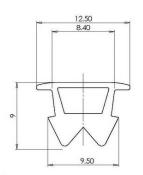
Special profile seals

B1050-000225 NEW

Seal for "MILPASS" profile type MP97 /MP98 Material: PVC Colour: Cristal Weight m /l: 0,050 Kg

Pack: reel of 200 Meter

F50836





SHEETS

The "Sheets" section offers a summary of the products in Lpm Group system.

The nature and thickness of the material, if between 1.2 mm and 2 -4-5-6-8 mm, do not represent a restraint in its use. For greater thickness specific solutions are necessary, which are provided by **Lpm Group** technical staff.

For each material category you will find all the main technical specifications to help you in choosing the product best suited to you.

Lpm Group provides the best choice on the market and most of all a direct and continuous co-operation with theelectrical leading world producers of the materials listed in each section.

All types listed are in stock in quantities depending on Lpm Group requirements.

It should be remembered that plastic materials comply with the manufacturer's specific technical data sheets, and that improper use may cause changes in technical - mechanical features, for which neither **Lpm Group** or the manufacturer shall be liable.

In order to improve durability over time and use by the final customer **Lpm Group** applies labels in five different languages on each product / safety guard.

======

Pulire con acqua e sapone Nettoyer avec eau et savon Wash with water and soap mit Wasser und Seife sauber machen Limpiar con agua y jabon

Technical characteristics Methacrylate

Composition: methyl methacrylate polymer Supply condition: 2000x3000 mm sheets transparent or translucent Thickness: 4/5/6/8/10/12/15/20 mm Colour: colourless or smoky grey Flash point: > 250 °C Softening temperature: > 110 °C Density: 1190 kg/m3

Technical characteristics - polycarbonate

Composition: polyester resin, known commercially as LEXAN® or MAKROLON® Supply condition: transparent 2000x3000 mm sheets Thickness: 3/4/5/6/8/10/12 mm Colour: colourless Inflammability: selfextinguishing Shatterproof Transparent material among the most resistant on the market, highly shock-resistant, high surface hardness, heat resistant up to 135° C (to 145°C if fiberglass reinforced). Odourless and tasteless, physiologically harmless and resistant to mineral and organic acids, grease, oil and hydrocarbons; particularly suitable as a protective shield in any industrial sector.

Technical characteristics -Foamed PVC

Composition: polyvinyl chloride Supply condition: sheets in varying sizes Thickness: 5 mm (grey-white and coloured) 10 mm (white) Colour: white or coloured Inflammability: selfextinguishing Highly shock-resistant Density: 0.75 kg/m3

Sheets - catalogue STRUCTURAL

Aluminum Composite

B1020-001645 NEW

Aluminium composite Thickness 4mm

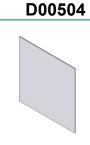
Color: White / White

Format: 3050x1500mm

Status: Avaible in warehouse

Notes: The material is made from two sheets of Aluminium Sp. 0,2mm with inside the black polyethylene. The whole is glued. very durable material impact in normal daily use.

You can paint it with excellent aesthetic results.



B1020-001651 NEW

D00404

Aluminium composite Thickness 4mm Color: Beige RAL 1013

Format: 3050x1500mm

Status: Avaible in warehouse

Notes: The material is made from two sheets of Aluminium Sp. 0,2mm with inside the black polyethylene. The whole is glued. very durable material impact in normal daily use.

You can paint it with excellent aesthetic results.



B1020-001662 NEW

Aluminium composite Thickness 4mm Color: Grey / Grey (RAL 9006 similar) Format: 3050x1500mm

Status: Avaible in warehouse

Notes: The material is made from two sheets of Aluminium Sp. 0,2mm with inside the black polyethylene. The whole is glued. very durable material impact in normal daily use.

You can paint it with excellent aesthetic results.







Soundproofing

B1020-001653 NEW

Soundproofing 2 Kg /Mq, thickness 12mm

Format: 1000x1200mm

Delivery note: Avaible in warehouse. Delivery time to be agreed.

Note: One edge of material is covered with plastic surface easly washable.





CAPS, CASINGS AND CLOSING PROFILES

All components are made of Polyamide "6" with fiberglass reinforced material.

Structure: partially crystalline thermoplastic material

Colour: Black.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Mechanical characteristics High fatigue strength, wear-resistant, highly shock-resistant.

Thermal characteristics VICAT (softening point) 215°C

Resistant to

Hydrocarbons, petrol, oil and grease, alkaline solutions in general. Good resistance to ageing.

Installation

simply press to fit into the profiles, no glue required.

Ipm 18

Caps for profiles series 45

045

Ø45

B1050-002314 NEW

Casing for rounded profile R45 code SA02010 (new 0000006985)

Color: black

Delivery condition: Avaible only on demand



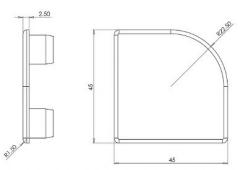
SL01014

B1050-002316 NEW

SL01015

Casing for multiple angle junction 45x45x45 Color: black Delivery condition: Avaible only on demand





B1050-002306 NEW

Casing for profile closure 45x90 Color: grey Delivery condition: in stock



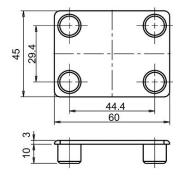
B1050-002304 NEW S

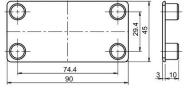
SL01006B

Casing for profile closure 45x60 Color: Grey Delivery condition: in stock

19







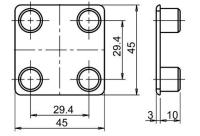
Caps for profiles series 45

B1050-002302 NEW

Casing for profile closure 45x45 Color: grey Delivery condition: in stock



SL01005B



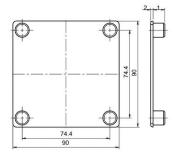
Caps for profiles series 90

B1050-002309 NEW

Casing for profile closure 90x90 Color: grey Delivery condition: in stock



SL01009B





Caps - catalogue STRUCTURAL

Caps for profiles series 18 and 32

33

45

2

22.

B1050-002300 NEW

Casing for profile closure 32x45 color: grey Delivery condition: in stock



2

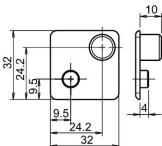
29.4

45

SL01004B

| B1050-002298 NEW | SL01003B |
|----------------------------------|----------|
| Casing for profile closure 32x32 | |
| Color: grey | |
| Delivery condition: in stock | |







Casing for profile closure 18x45 Color: grey Delivery condition: in stock



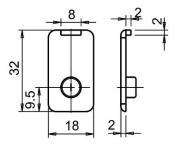
+

18

B1050-002294 NEW SL01001B

Casing for profile closure 18x32 Color: grey Delivery condition: in stock





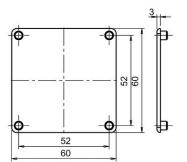


Caps for profiles series 60

B1050-002307 NEW

Casing for profile closure 60x60 Color: grey Delivery condition: in stock

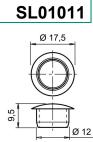




Hole caps

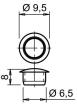
B1050-000176 NEW

Hole cap diameter 13mm Color: grey Delivery condition: in stock



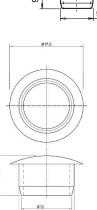


Color: grey Delivery condition: in stock









FORARE Ø13



ARTICULATED FEET

Material and characteristics

The support base is made of reinforced polyamide. The threaded rod is made of Galvanised Iron. The vibration-dampening version is fitted with an oil resistant rubber base (hardness 70 Shore). The models used may be anchored or not anchored to the ground.

Support bases - Anchor brackets

The base is made of RAL9007 painted Fe

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.



Articulated feet - catalogue STRUCTURAL

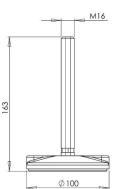
Feet

B1050-001238 NEW

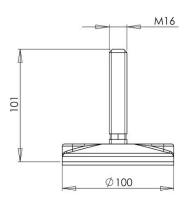
Articulated foot with damping pad Dimensions: diameter 100mm, height 163mm Capacity: 18,000 N Delivery condition: in stock



F21816







B1050-001235 NEW

Articulated foot with damping pad Dimensions: diameter 80mm, height 100mm

Capacity: 15,000 N

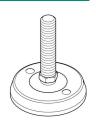
Delivery condition: in stock

 Code
 L
 L1
 L2
 A
 E
 D
 Ø

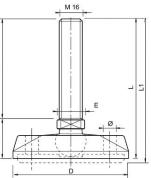
 F21813
 97
 100
 70
 27
 13
 80
 9

 F21814
 102
 105
 55
 47
 20
 100
 12
 5

 F21816
 160
 163
 115
 45
 24
 100



F21813



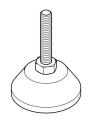
2

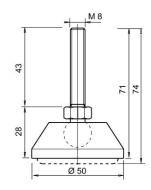
B1050-001234 NEW

F21812

Articulated foot with damping pad Dimensions: diameter 50mm, height 74mm Capacity: 12,000 N

Delivery condition: in stock







SUPPORTS

Material and characteristics

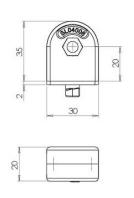
All components are made of **Polyamide** "6" with fiberglass reinforced material.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.



Support for fixed removable frame H=35mm

B1050-002335 NEW SL04006



Material: Amorphous polyamide **Colour: Trasparent** Weight: Kg Delivery condition: in stock

Note: mounting material thickness 4-5-6mm and relative components. For other thickness solutions are avaible different accessories.

Parts





F 10500



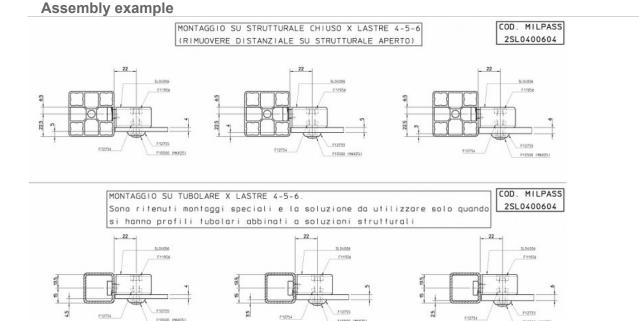
Cod F12754 B1080-001301 NEW Washer to make captive screw SL04006

26

Cod F12755 B1080-001303 NEW Neutral washer Di 6,5mm De18mm Sp.4mm

F10500

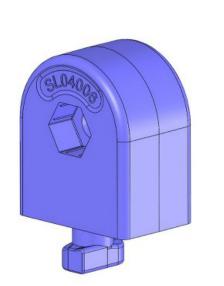
Cod F12753 B1080-001299 NEW Washer to make captive screw F10386



Detectable support for fixed removable frame H=35mm

B1050-002336 NEW

SL04006B



Material: Amorphous polyamide Colour: Light Blue

Weight: Kg

Delivery condition: Avaible on demand. Lead time 20 days to order. Order quantity are defined with commercial department of Milpass

Note: mounting material thickness 4-5-6mm and relative components. For other thickness solutions are available different accessories.





Cod. **F10500** B1080-001159 **NEW** VTCEI M6x25 UNI7380 head down





Cod. F12754 B1080-001301 NEW Washer to make captive screw SL04006



Cod. F12755B Detectable washer Di 6,5mm De18mm Sp.4mm



Cod. F12753B B1080-001300 NEW Detectable washer to make captive screw F10386



Support for fixed removable frame H=35mm front ejector

B1050-002337 NEW SL04007 Œ 35 8 Θ 0400> 2 30 2 Material: Amorphous polyamide **Colour: Trasparent** Weight: Kg Delivery condition: in stock Note: mounting material thickness 4-5-6mm and relative components **Parts** Cod. **F12754** B1080-001301 **NEW** Washer to make Cod. **F12755** B1080-001303 **NEW** Neutral washer Di Cod. F10500 B1080-001159 NEW VTCEI M6x25 Cod. F11956 B1080-000814 NEW Stainless steel hex. captive screw SL04006 6,5mm De18mm Sp.4mm UNI7380 head down nut M6 Assembly example COD. MILPASS MONTAGGIO SU STRUTTURALE CHIUSO X LASTRE 4-5-6 2SL0400703 (RIMUOVERE DISTANZIALE SU STRUTTURALE APERTO) 22 22 5184007 51,04207 51,54007 F11936 F11956 P11954 2 F12755 F 12755 F12755 F1275 E12754 F10503 (M6X25) F10500 (MER25) F10500 (m(x25)



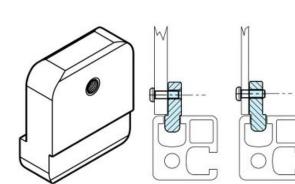
Support for fixed removable frame H=35mm rear ejector

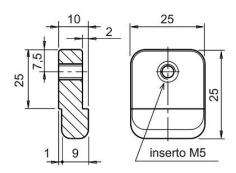
B1050-002339 NEW SL04008 35 \oplus 8 \bigcirc GL040 N 30 8 Material: Amorphous polyamide **Colour: Trasparent** Weight: Kg Delivery condition: in stock Note: mounting material thickness 4-5-6mm and relative components **Parts** Cod. F12754 B1080-001301 NEW Cod. F10500 B1080-001159 NEW VTCEI M6x25 Cod. **F12755** B1080-001303 **NEW** Neutral washer Di Cod. F11956 B1080-000814 NEW Stainless steel hex. Washer to make captive screw SL04006 6,5mm De18mm Sp.4mm UNI7380 head down nut M6 Assembly example COD. MILPASS MONTAGGIO SU TUBOLARE X LASTRE 4-5-6. 2SL0400804 Sono ritenuti montaggi speciali e la soluzione da utilizzare solo quando si hanno profili tubolari abbinati a soluzioni strutturali 22 22 5184005 51.04006 51,04006 F11956 F11956 F11954 F12755 2 P 12750 5 F12755 F12754 F12754 F12754 F10503 (M6X25) F10500 (#8K25) F10500 (M6X25)



Support for fixed removable frame

B1050-002329 NEW SL04001



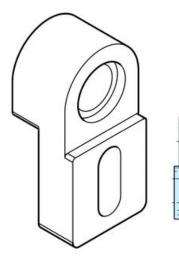


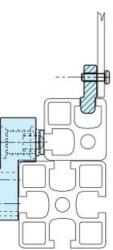
Material: Polyamide 6 Colour: Black Delivery condition: in stock Note: Steel nut embedded inside the plastic material

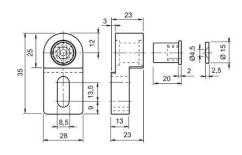


Magnet support

B1050-002330 NEW SL04002





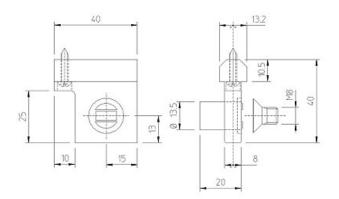


Material: polyamide 6 Colour: black Magnetic pull: 50N Note: supplied complete with magnet and striker

Ipm 31

Magnetic door stop

B1050-002333 NEW

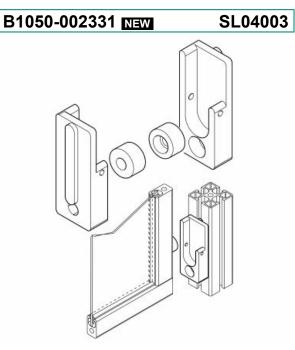


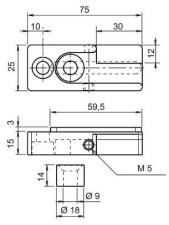
SL04004

Material: Polizene 1000 Colour: Black Delivery condition: available upon request. Delivery time to be checked. Note: it is supplied complete with the necessary assembling accessories.



Set of quick fasteners for fised removable panels with key





Set of quick fasteners for Fixed removable (panel) solution Material: polyamide 6

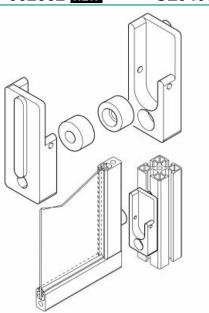
Colour: black

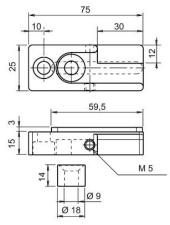
Delivery condition: available upon request. Check material availability



Single quick fastener for fised removable panels with key

B1050-002332 NEW SL04003A





Single quick fastener for Fixed removable (panel) solution Material: Aluminium fusion

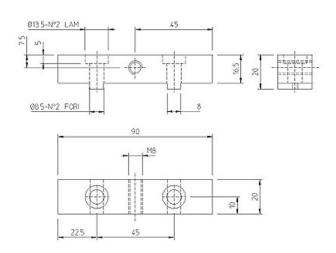
Delivery condition: available upon request. Check material availability



Tensioner block 90x20x20

B1010-144834 NEW

SN07001



Material: silver anodised aluminum

Delivery condition: available upon request. Check material availability



HANDLES

The "Handles" section includes all the components currently manufactured by **Lpm Group** and available in stock.

All components in this section are in RAL 7039 colour like all the polyamide accessories belonging to **Lpm Group** system.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Structure: partially crystalline thermoplastic material

Reinforcement material: fiberglass Colour: RAL 7039 Mechanical characteristics:

Resistance to wear

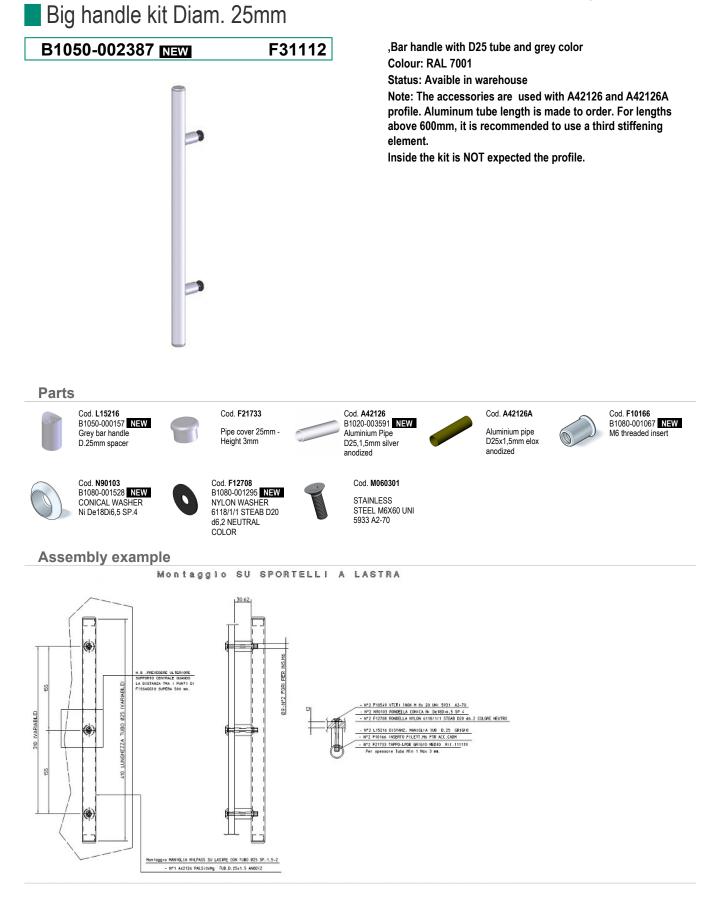
- Highly shock-resistant
- Good resistance to ageing

Electrical characteristics: good resistance to contact current Thermal characteristics: VICAT (softening point) 215°C

Resistant to:

- Hydrocarbons
- Petrol
- Oil and grease
- alkaline solutions in general
- Food Compatibility: To be verified depending on applications

Supply conditions: In a package only where indicated on the specific component

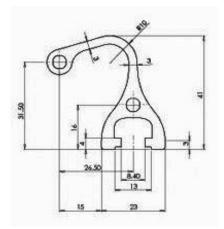


Ipm 37

Handles - catalogue STRUCTURAL

Plastic sheet handle





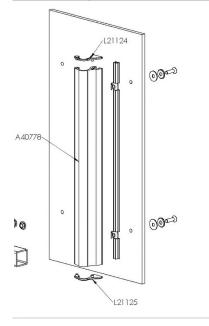
Aluminum profile MP98 - Aluminium profile used by handle Weight: 1.053 Kg Finished: anodization Delivery condition: In stock

Parts





Assembly example





HINGES

Material and characteristics

The hinges are made of aluminium. Alloy designation: Al Mg 0.5 Si 0.4 Fe UNI 9006/1 alloy Number : **6060** Surface treatment : **Anodic anodising**

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

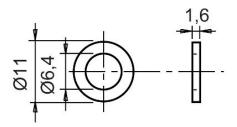
For more information on alloys and treatments see: Aluminium Profiles section.



Pin washer SN02001

B1080-001609 NEW SF02002





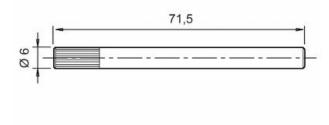
Material: brass Delivery condition: in stock



Hinge pin D.6 x 71.5 mm

B1080-000051 NEW SN02001

Hinge pin Diameter 6 mm Length: 71.5 mm Material: galvanised steel Delivery condition: in stock

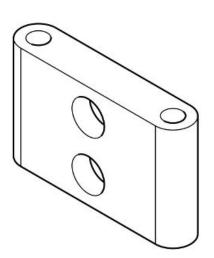


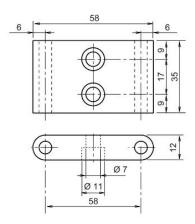


Hinge with double fulcrum 58x35mm

SN01005

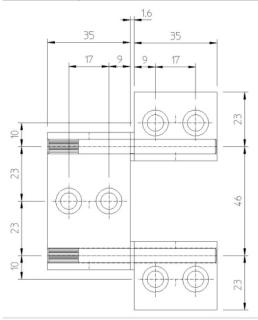
B1050-002346 NEW





Material: anodised aluminum Delivery condition: in stock

Assembly example

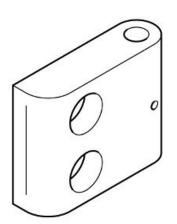


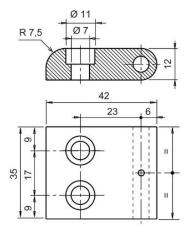


Semi-hinge 42x35 mm, with pin hole

SN01004

B1050-002345 NEW



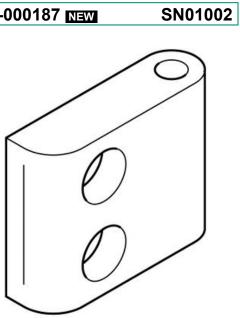


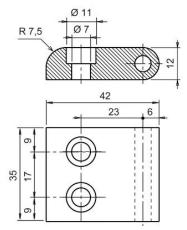
Semi-hinge, 42x35mm, with pin hole Material: anodised aluminum Delivery condition: in stock Note: this hinge must be used in case of microswitch with pin



Semi-hinge 42x35 mm

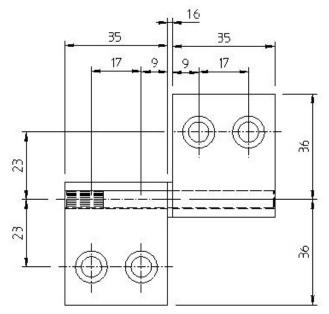
B1050-000187 NEW





Semi-hinge 42x35mm Material: anodised aluminum Delivery condition: in stock

Assembly example

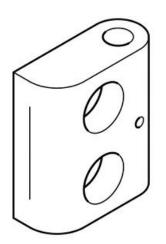


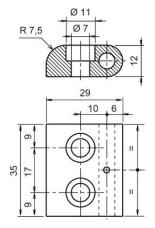


Semi-hinge with pin hole

SN01003

0000012539 NEW



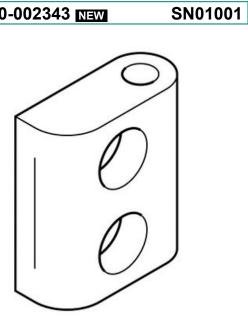


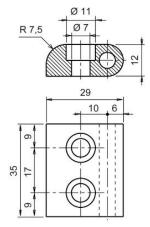
Semi-hinge, 29x35mm, with pin hole Material: anodised aluminum Delivery condition: in stock Note: this hinge must be used in case of microswitch with pin



Aluminum semi-hinge

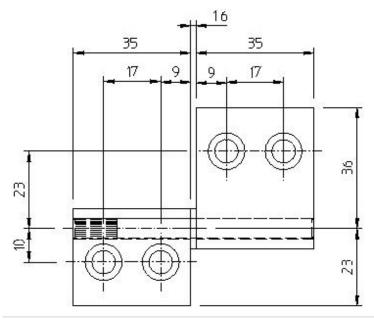
B1050-002343 NEW





Semi-hinge, 29x35 mm Material: anodised aluminum Delivery condition: in stock

Assembly example



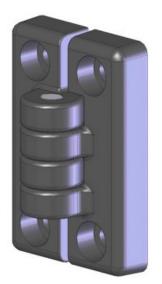


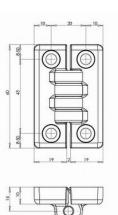
Hinges - catalogue STRUCTURAL

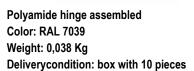
Polyamide door hinge 60x40x22mm

B1050-000873 NEW

F31173A







Parts



Cod. L19180A B1050-001971 NEW Polyamide RAL7039 semi-hinge, 60x19x10



Cod. L19181A B1010-144730 NEW Semi-hinge spacer for L19180A thickness 4mm

Cod. **N30158** B1080-001517 **NEW** Stainless steel pin D6x30



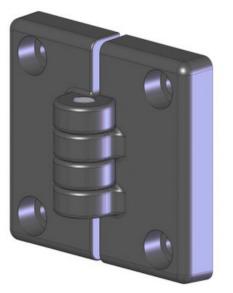
Cod. F10534 B1080-000443 NEW Stainless steel socket head cap screw M6x16

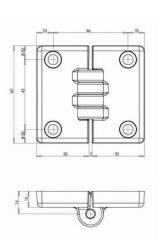


Hinges - catalogue STRUCTURAL

Polyamide hinge 60x66x22mm

B1050-001364 NEW





Polyamide hinge assembled Finish: colour RAL 7039 Weight: 0,057 Kg Delivery condition: box with 10 pieces

Note: competens to use aluminium profile Q.45mm, Q90mm and 45x90mm (structural line) with glass/plastic material doors or same section aluminium profile door.

Parts





Cod. F10545

B1080-001177 NEW Stainless steel socket head cap screw M6x18







F31175A



Cod. L19183A B1010-144731 NEW

Semi-hinge spacer for L19182A thickness

4mm

washer dia. 20 / Dia. 10 mm

Cod. N30158 B1080-001517 NEW Stainless steel pin D6x30



lpm.group

ELECTRICAL MATERIAL ACCESSORIES

For the housing of electrical connection cables, a range of easy to use and fit accessories is available: cable ducts, quick-fit couplings and sheaths made of self-extinguishing material.

Product specifications and dimensions are indicative as they may be subject to changes by the supplier. Lpm Group disclaims any responsibility for any differences found on the product.

SHEATHS AND COUPLINGS: Product technical characteristics Flexible sheath material: special polyamide "6" Colour: RAL 7031 grey Operating temperature: min -40 °C, max +105 °C Inflammability: self-extinguishing V-0 Resistant to: most oils up to 100°C, solvents, fuels, acids, liquid substances, electroerosion, etc.... Smooth sheath material: self-extinguishing PVC Colour: grey Operating temperature: min -15 °C, max +70 °C Inflammability: self-extinguishing V-0 Resistant to: acids in general, alcohol, carbonates, chlorides, liquid substances, nitrates, sulphates, sulphides.

CABLE DUCTS: Product technical characteristics

Material: Rigid PVC Colour: RAL 7030 grey Thermal characteristics: VICAT (softening point) 84°C Inflammability: self-extinguishing V-0 Resistant to: alcohol, acids and bases

Electrical material - catalogue STRUCTURAL

Aluminum electric channel

9.50

B1050-001604 NEW

Aluminum channel cover series 40x40 Finish: Silver anodised Delivery condition: Bar L= 6000mm Note: In stock.



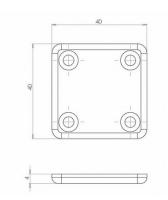
40

G16148

| B1050-001600 NEW | G16145 |
|-----------------------------------|--------|
| nd niece for channel series 40x40 | |

End piece for channel series 40x40 Material: Plastic Colour: black





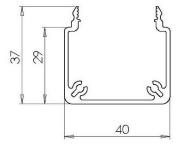




C

Aluminum channel series 40x40 Finish: Silver anodised Delivery condition: Bar L= 6000mm Note: In stock







FASTENING ELEMENTS (Nuts - Washers - Screws)

All components are made of Galvanised steel.

Supply condition: Available in stock.

Treatment: Galvanising.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.



Nuts

B1080-001608 NEW

Square washer 13x13 mm Material: galvanised steel Delivery condition: in stock

| 13 8,5 | |
|-----------|-----|
| | 13- |
| | |

SF02001

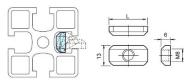
B1080-000836 NEW

SF01012

M8 threaded rectangular nut Material: galvanised steel Delivery condition: in stock







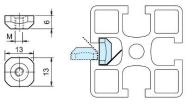
B1080-001599 NEW

SF01001

Flare square nut 13x13 mm Material: galvanised steel Delivery condition: in stock



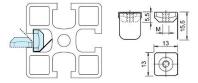






Nuts with cam

| B1080-001603 NEW | SF01005 |
|--|---------|
| Flare square nut 13x13 mm with cam Material: galvanised steel Delivery condition: in stock Code M SF01005 4 SF01006 5 SF01007 6 SF01008 8 | |



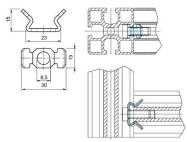
Anti-rotation nuts

B1080-001606 NEW

Anti-rotation device 30x15mm Material: galvanised steel Delivery condition: in stock



SF01017

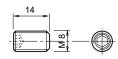




Screws

B1080-001231 NEW

M8 grub screw Material: galvanised steel 12.9

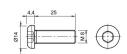


F11093

B1080-001613 NEW

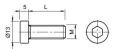
SF04001

Convex head screw M8, UNI7380 Material: galvanised steel Delivery condition: in stock



B1080-001610 NEW

Cheese-head screw DIN7984 Material: galvanised steel Delivery condition: in stock Note: The code SF03003 is out of production from 31th July 2013.



SF03001

| B1080-000445 | NEW |
|--------------|-----|
| | |

Stainless steel special head M6x20 screw, H=4mm

Material: AISI 304

Delivery condition: in stock

Note: Many Milpass system accessories feature this component independent of the selected line.



F10538





JOINT CORNER ELEMENTS

Material and characteristics

All the components are manufactured with an aluminium alloy whose conventional designation is EN AB - Al Si 11 Cu2 Fe "EN AB 46100" alloy EN1676 STANDARD (FORMERLY UNI 5076) Number: EN AB-46100

Percent chemical composition: Si 10-12 Fe 0.45-1 Cu 1.5-2.5 Mn 0.55 Mg 0.30 Cr0.15 Ni 0.45 Zn 1.7 Pb 0.25 Sn 0.25 Ti 0,20 Al for the remaining part

| Surface treatment The components are tumbled Mechanical characteristics | : None |
|--|------------------------------|
| Unit tensile strength Rm | : 265-295 N/ mm ² |
| Yield point stress | : 155-199 N/ mm ² |
| Elongation A | : 1-2% |
| Brinell hardness | : 85-100HB |

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

| Mechanical characteristics Unit tensile strength Rm Yield point stress Elongation A Brinell hardness | : 265-295 N/ mm ² : 155-199 N/ mm ² : 1-2% : 85-100HB |
|---|--|
| Physical characteristics | 0.7 1/ 10 / 100 3 |
| Density | : 2.7 Kg/dm ³ |
| Lower melting point | : approx. 505°C |
| Modulus of elasticity | : 74,500 N/mm ² |
| Technological characteristics | |
| Mechanical hot resistance | : poor |
| General resistance to corrosion | : poor |
| Machinability | : sufficient |
| Castability | : good |
| Polishing capability | : poor |
| Shrinkage brittleness | : low |
| Pressure strength | : sufficient |

Slots and holes are valid for all corner elements.

If the slots or holes are dimensionally different from what indicated below this detail will be shown in the drawing of each corner element.

Ipm 55

Joint corner elements - catalogue STRUCTURAL

Angle joint elements

B1050-002328 NEW

Multiple angle junction 45x45x45 Material: cast aluminum Delivery condition: in stock



SL03006

B1050-002355 NEW

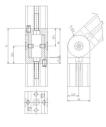
SN06002

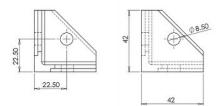
Revolving coupling assembly for structural line profiles with section Q.45mm

Finish: silver anodised aluminum

Delivery condition: low availability for limited use

Note: The accessories F211093 (grub screw), M080300 (countersunk head screw) and the coupling itself code N40124 are supplied together as a set.





B1050-002354 NEW

45° curved coupling assembly for structural profile SA02003

Finish: silver anodised aluminum

Delivery condition: low availability for limited use

Note: The accessories F21070 (pin), N30175 (threaded pin) and the coupling itself code N40123 are supplied together as a set.

15.5

8.4



8.4

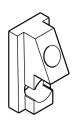
2

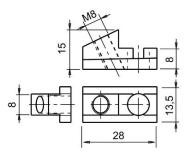
SN06001

B1050-002352 NEW

SN05001

Joint element with no need of drilling Material: galvanised steel Delivery condition: in stock







Joint corner elements - catalogue STRUCTURAL

Angle joint elements

B1050-002327 NEW

Corner piece 84x84x84 Material: cast aluminum Delivery condition: in stock



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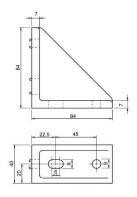
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B1050-002326 NEW Corner piece 40x84x84

Material: cast aluminum Delivery condition: in stock





B1050-002325 NEW

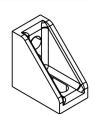
Corner piece 40x42x42 Material: cast aluminum Delivery condition: in stock



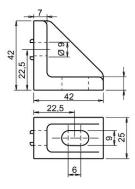
22,5

B1050-002324 NEW

Corner piece 25x42x42 Material: cast aluminum Delivery condition: in stock



SL03002

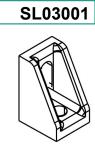


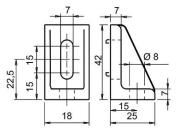


Angle joint elements

B1050-002323 NEW

Corner piece 18x25x42 Material: cast aluminum Delivery condition: in stock







GROOVE JOINT ELEMENTS

All components are made of Galvanised steel.

Supply condition: Available in stock.

Treatment: Galvanising.

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

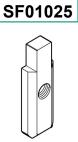


Groove joint elements - catalogue STRUCTURAL

Groove joint elements

B1080-001607 NEW

Anti-rotation nut Length: 42mm Material: galvanised steel Delivery condition: in stock Note: use code F11093 for fitting



B1050-000171 NEW

Groove linear joint element. Length: 180mm Material: galvanised steel Delivery condition: in stock Note: use code F11093 for fitting

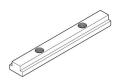


SF01019



B1050-002273 NEW

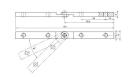
Groove linear joint element. Length: 90mm Material: galvanised steel Delivery condition: in stock Note: use code F11093 for fitting



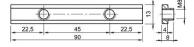
SF01018



angles Material: galvanised steel Delivery condition: in stock Note: solution for joints with special angles



SF01022



Groove joint elements - catalogue STRUCTURAL

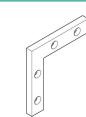
Groove joint elements

B1050-002274 NEW

Groove joint element for 90° angles

Material: galvanised steel

Delivery condition: in stock Note: solution for 90° joints with profile head cut at 45°

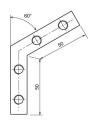


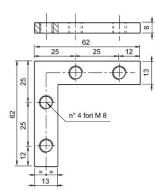
SF01020

0000012536 <u>New</u>

SF01024

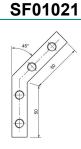
Groove joint element for 60° angles Material: galvanised steel Delivery condition: in stock Note: solution for 60° joints with profile head cut at 30°





B1050-002276 NEW

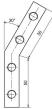
Groove joint element for 90° angles Material: galvanised steel Delivery condition: in stock Note: solution for 45° joints with profile head cut at 22°30'



0000012534 <u>New</u>

Groove joint element for 30° angles Material: galvanised steel Delivery condition: in stock Note: solution for 30° joints with profile head cut at 15°





FOOT FASTENING PLATES

Material and characteristics

The profiles are designed for feet with M.8 threaded rods. For some profiles special plates can be used. In this case it is possible to use feet with M.16 - diameter threaded rods

The plates are made of aluminium.

Alloy designation: Al Mg 0.5 Si 0.4 Fe UNI 9006/1 alloy

Number Surface treatment : 6060 : Anodic anodising

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

For more information on alloys and treatments see: Aluminium Profiles section.



Foot fastening plates - catalogue STRUCTURAL

Foot fastening plates

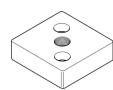
B1050-002322 NEW

Foot-to-profile holder bracket 60x60 mm

Material: anodised aluminum

Delivery condition: in stock

Note: to be used with M16 thread feet

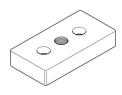


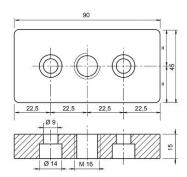
SL02002

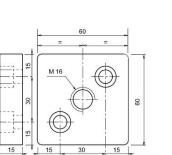
B1050-002320 NEW

SL02001

Foot-to-profile holder bracket 45x90 mm Material: anodised aluminum Delivery condition: in stock Note: to be used with M16 thread feet









SUPPORT BASES / ANCHORING BRACKETS

Material and characteristics

The bases and brackets are designed to be used with 8 mm groove aluminium profiles of the Structural line.

The items in question are always secured by special nuts you can find in the "Fastening elements" section.

The plates are made of Fe.

Surface treatment

: Painted RAL 9007

The technical characteristics and sizes of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

For more information on alloys and treatments see: Aluminium Profiles section.



Support bases - Anchoring brackets - catalogue STRUCTURAL

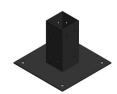
Support bases - Anchoring brackets

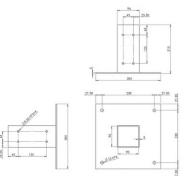
SN04003B

Floor support and anchor base for 90x90mm profiles

Material: painted Fe BLACK.

Delivery condition: Avaible under request. Please contact sales office. Note: Base plane 285x285mm.



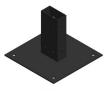


SN04002B

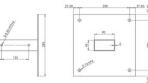
Floor support and anchor base for 45x90mm profiles

Material: painted Fe BLACK.

Delivery condition: Avaible under request, plase contact sales office. Note: Base plane 285x285mm. Fixing hole 13mm diameter.







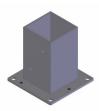
B1050-002349 NEW

Floor support and anchor base for 90x90mm profiles

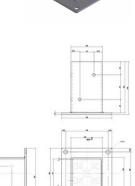
Material: painted Fe RAL 9007

Delivery condition: in stock

Note: the bearing surface can be adjusted with the M10 threads on the bottom plate



SN04003



B1050-000188 NEW

Floor support and anchor base for 45x90mm profiles

Material: painted Fe RAL 9007

Delivery condition: in stock Note: the bearing surface can be adjusted with the M10 threads on the bottom plate



01104002









Support bases - Anchoring brackets - catalogue STRUCTURAL

Support bases - Anchoring brackets

B1050-002347 NEW

Floor support and anchor base for 45x45mm profiles

Material: painted Fe RAL 9007

Delivery condition: in stock

Note: the bearing surface can be adjusted with the M10 threads on the bottom plate



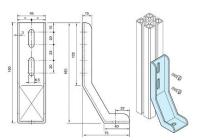
SN04001

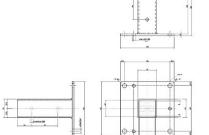
B1050-002350 NEW

SN04004

Floor anchor bracket Material: painted Fe RAL 9007 Delivery condition: in stock









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SAFETY GUARDS //

