General catalogue

SAFETY GUARDS //

STAINLESS STEEL LINE



STAINLESS STEEL

rev.022020 3 **Profiles Seals** 9 **Sheets** Couplings 14 Mouldings 27 Caps 29 **Articulated feet** 31 **Supports** 60 Handles 68 Locks 72 Hinges 77 **Gas springs** Microswitches 81 86 **Accessories** 93 **Electrical material** 100 **Screws**



PROFILES

The "Profiles" section includes all the components currently manufactured by **Lpm Group** and available in stock.

The material is provided with a surface **BUTTER FINISH**.

Other types of finish can be evaluated on request.

To date **Lpm Group** offers three different stainless steel products:

- Products entirely made of stainless steel (including safety guard couplings);
- Partially stainless steel products (with polyamide couplings);
- Stainless steel / PVC products offering competitiveness as their strongest point.

All stainless steel products stem from **Lpm Group** philosophy: the highest possible quality at the lowest costs.

We can say that for the same solutions from an aesthetic point of view, stainless steel and aluminium product lines are totally similar.

The aim we wanted to achieve was not to alter the end customer's aesthetic perception of the product quality and the view of machinery.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Alloy used: X5 CrNi 18 10 (Aisi 304)

Length of bars: 6.0 metres

Supply condition: Quenched with 1100° solution treatment in water

Profile thickness:

1.2 mm for profiles - codes A21611 and A21618 2 mm for profiles - codes A21612 and A21617

Standard finish:

Butter finish (standard)

Other types (to be evaluated on request)



Frame profiles

B1020-003901 NEW

A21616

Stainless steel profile Q.30, thickness 1.2mm

Finish: butter-finished

Delivery condition: Available upon request. Delivery to be agreed upon



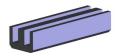
B1020-004346 NEW

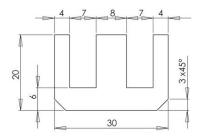
A80561

Profile in black polizene 1000

Weight m /l: n.a. Finish: deburred

Delivery consition: Availability upon request. Delivery to be agreed upon



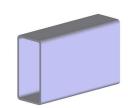


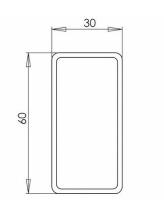
B1020-003907 NEW

A21621

Stainless steel profile 60x30mm Thickness 2mm Weight m /l: 2.70 kg

Finish: butter-finish
Delivery condition: in stock



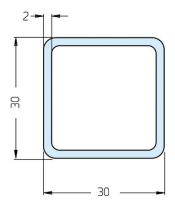


B1020-003177 NEW

A21617

Stainless steel profile Weight m /l: 1.74 Kg Finish: butter-finished Delivery condition: in stock





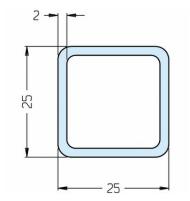
Frame profiles

A21612 B1020-003898 NEW

Stainless steel profile Weight m /I: 1.42 Kg Finish: butter-finished

Delivery condition: Available upon request. Delivery to be agreed upon





B1020-003897 NEW

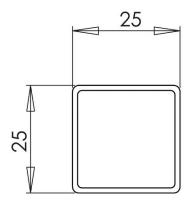
A21611

Stainless steel profile Q.25, thickness 1.2mm

Finish: butter-finished

Delivery condition: Available upon request. Delivery to be agreed upon





Q25 profiles with seal

B1020-004427 NEW

F50827A

Profile MP95 for 8mm thick sheets Material: PVC RAL 7039

Bar length: 5 m

To be fitted with double-sided tape code F50127 or with stainless steel

rivet





8.50 19.70 15 25

B1020-004426 NEW

F50826A

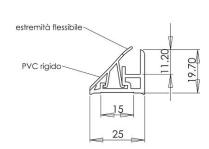
Profile MP94 for 4-5-6 mm thick sheets and 6 /7 layered glass

Material: PVC RAL 7039

Bar length: 5 m

To be fitted with double-sided tape code F50127 or with stainless steel

rivet



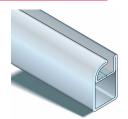


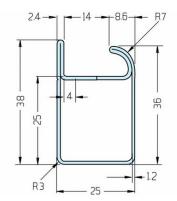
Q25 profiles with seal

B1020-003904 NEW

A21618

Stainless steel profile MP30 Weight m /l: 1.49 Kg Finish: butter-finished Delivery condition: in stock





SEALS

The "Seals" section includes all **Lpm Group** products currently used and available in stock.

Seals are used on specific profiles as shown in product descriptions.

It should be remembered that with the introduction of the new stainless steel/PVC product line, for any thickness of material generally used, we can avoid using seals as profiles F50826A and F50827A do not require this component.

As regards profile A21618 or MP30 a seal MUST BE USED.

Seals are available for materials with a thickness from 1.2 to 2 mm and from 5 to 6 mm.

The seals are designed and manufactured for general use of the product.

They offer good chemical / physical resistance due to the characteristics of the components used. However, they are affected by external elements that may come in contact with the product and therefore, in case of specific use, it is recommended to verify the actual performance and resistance of the component.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Mixes: The basic elastomer consists of Ethylene Propylene Diene Thermopolymer (EPDM)

Operating temperature: Minimum: -35°C - Maximum: 90°C

Supply condition: In rolls. The length of the roll is in the component specific code.

Thickness: The manufacture features depend on the model

Finish: Grey colour



Seal for profiles with seal

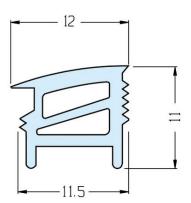
B1050-001460 NEW F50835

Seal for "MILPASS" profile type MP30 (thicknesses from 5 to 6 mm)

Colour: grey

Weight m /I: 0.075 Kg





B1050-001459 NEW

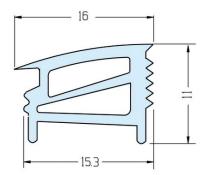
F50831

Seal for "MILPASS" profile type MP30 (thicknesses from 1 to 2 mm)

Colour: grey

Weight m /l: 0.110 Kg





SHEETS

The "Sheets" section offers a summary of the products in Lpm Group system.

The nature and thickness of the material, if between 1.2 mm and 2 -4-5-6-8 mm, do not represent a restraint in its use. For greater thickness specific solutions are necessary, which are provided by **Lpm Group** technical staff.

For each material category you will find all the main technical specifications to help you in choosing the product best suited to you.

Lpm Group provides the best choice on the market and most of all a direct and continuous co-operation with the leading world producers of the materials listed in each section.

All types listed are in stock in quantities depending on **Lpm Group** requirements.

It should be remembered that plastic materials comply with the manufacturer's specific technical data sheets, and that improper use may cause changes in technical - mechanical features, for which neither **Lpm Group** or the manufacturer shall be liable.

In order to improve durability over time and use by the final customer **Lpm Group** applies labels in five different languages on each product / safety guard.

======

Pulire con acqua e sapone,
Nettoyer avec eau et savon
Wash with water and soap
mit Wasser und Seife sauber machen
Limpiar con agua y jabon

Technical characteristics Methacrylate

Composition: methyl methacrylate polymer Supply condition: 2000x3000 mm sheets transparent or translucent Thickness:

4/5/6/8/10/12/15/20 mm Colour: colourless or smoky grey

Flash point: > 250 °C

Softening temperature:

> 110 °C

Density: 1190 kg/m3

Technical characteristics - polycarbonate Composition: polyester resin,

known commercially as LEXAN® or MAKROLON® Supply condition: transparent 2000x3000 mm sheets Thickness: 3/4/5/6/8/10/12 mm Colour: colourless Inflammability: selfextinguishing Shatterproof Transparent material among the most resistant on the market, highly shock-resistant, high surface hardness, heat resistant up to 135° C (to 145°C if fiberglass reinforced). Odourless and tasteless. physiologically harmless and resistant to mineral and organic acids, grease, oil and hydrocarbons; particularly suitable as a protective shield in

Technical characteristics - Foamed PVC

Composition: polyvinyl chloride

Supply condition: sheets in varying sizes
Thickness: 5 mm (grey-white and coloured) 10 mm (white)
Colour: white or coloured
Inflammability: self-extinguishing
Highly shock-resistant
Density: 0.75 kg/m3



any industrial sector.

Transparent polycarbonates

B1020-000354 NEW

D50103

Transparent polycarbonate sheet Delivery condition: 3050x2050 sheet

Thickness	Weight Kg/m2	Code
3	3.67	D50103
4	4.85	D50104
5	6.03	D50105
6	7.21	D50106
8	9.57	D50108
10	11.93	D50110
12	14.29	D50112
15	17.83	D50115



Transparent PETG

B1020-001529 NEW

D41603

Transparent PETG, thickness 3mm

Weight:

Delivery condition: 3050x2050 sheet

Thickness	Weight Kg/m2	Code
3	3.67	D41603
4	4.85	D41604
5	6.03	D41605
6	7.21	D41606
8	9.57	D41608
10	11 03	D/1610



Coloured compact PVC

B1020-004385 NEW

D60105

Compact PVC

Dimension format: 3000x1500mm

sheet

Delivery condition: Custom made, Available upon request. Delivery to be agreed upon.

agreed upon.

Important information: Color is identified on "Pantone" scale.

Is possible to have some difference in the color between two different production lot.

Colors	Thick.	Weight Kg/m2	Code
	5	7,35	D60105
	8	11,76	D60108
	10	14,70	D60110
0	4	5,88	D60304
0	5	7,133	D60305
	3	4,41	D60603
	5	7,35	D60605
	6	8,82	D60606
	8	11,76	D60608
	10	14,70	D60610

Mesh and plates

B1020-004359 NEW

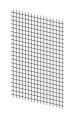
D21103

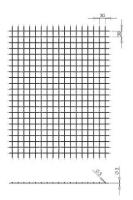
30 mm square mesh, 3mm wire Material: stainless steel Aisi 304

Finish: butter-finish

Delivery condition: 1200x2400 sheet Available upon request. Delivery to be

agreed upon





Lamiera-Inox

Stainless steel plate, thickness 1.5mm Delivery condition: custom-made Available upon request. Delivery to be agreed upon

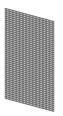


Mesh and plates

Lamiera-Forata-q10

Stainless steel 10mm square mesh slotted plate

Available upon request. Delivery to be agreed upon.



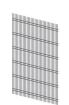
B1020-004358 NEW

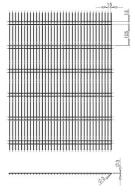
D21102

Tec electrowelded mesh, 3mm wire

Material: Aisi 304 Finish: Butter-finished

Delivery condition: Available upon request. Delivery to be agreed upon.





Layered glasses

Vetro-Securit-6-7

Securit 6 /7 layered glass
Delivery condition: custom-made
Avilable upon request. Delivery to be agreed upon.



Vetro-Securit-4-5

Securit 4 /5 layered glass
Delivery condition: custom made
Available upon request. Delivery to be agreed upon.





Vetro-Securit-10mm

Hardened glass, thickness 10mm Delivery condition: custom-made Available upon request. Delivery to be agreed upon.



Vetro-Securit-8mm

Hardened glass, thickness 8mm Delivery condition: custom-made Available upon request. Delivery to be agreed upon.



COUPLINGS

The "Couplings" section includes all the components currently manufactured by **Lpm Group** and available in stock.

All components in this section are in RAL 7039 colour like all the polyamide accessories belonging to **Lpm Group** system.

Regarding stainless steel components a "chemical butter finish" is provided.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The range of products available is vast and always allows **Lpm Group** to obtain the best results while maintaining the aesthetic and ergonomic features of the product.

The coupling should be fixed to the profile by means of a stainless steel rivet or a stainless steel self-tapping screw.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Alloy used:

- X5 CrNi 18 18 (Aisi 304 for stainless steel couplings)
- Polyamide "6" fiberglass reinforced (for plastic couplings)

Structure:

- Austenitic, non-magnetic (for stainless steel couplings)
- Partially crystalline thermoplastic material (for polyamide couplings only)

Finish:

- Chemical butter finish (stainless steel couplings);
- RAL 7039 colour (polyamide couplings);

Mechanical characteristics:

- High fatigue strength
- · Resistance to wear
- Highly shock-resistant
- Good resistance to ageing

Electrical characteristics (for Polyamide couplings): good resistance to contact current Thermal characteristics (for Polyamide couplings): VICAT (softening point) 215°C

Resistant to (for Polyamide couplings):

- Hydrocarbons
- Petrol
- Oil and grease
- · Alkaline solutions in general

Food Compatibility: To be verified depending on applications

Supply conditions: In a package only where indicated on the specific component

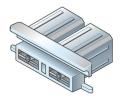


1-way couplings Q25

B1050-001908 NEW

L15852

Double 1- way polyamide coupling (with fiberglass) for A 21618 profile Weight: 0.025 Kg



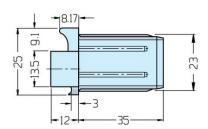
B1050-000084 NEW

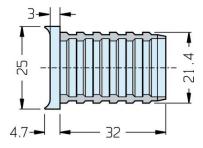
L15801

1-way polyamide (with fiberglass) coupling for Q25 tube

Colour: RAL 7039 Weight: 0.010 Kg







1-way couplings Q30

B1050-000090 NEW

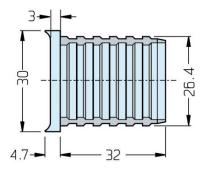
L15811

1-way polyamide (with fiberglass) coupling for Q30 tube

Colour: RAL 7039 Weight: 0.014 Kg

Delivery condition: 300 pc package





2-way couplings Q25

B1050-001931 NEW

L15876A

2-way polyamide coupling for A21611 and A21618 profiles

Colour: RAL 7039

Weight:





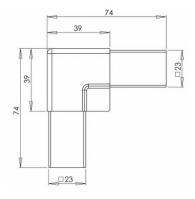
B1050-001904 NEW

L15845

2-way polyamide (with fiberglass) coupling for A21618 profile

Colour: RAL 7039 Weight: 0.058 Kg





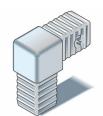
B1050-000085 NEW

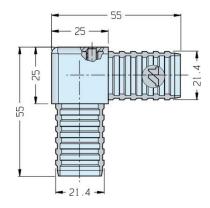
L15802

2-way polyamide (with fiberglass) coupling for Q25 tube

Colour: RAL 7039 Weight: 0.027 Kg

Delivery condition: 200 pc package





2-way couplings Q30

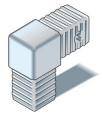
B1050-000091 NEW

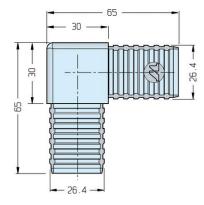
L15812

2-way polyamide (with fiberglass) coupling for Q30 tube

Colour: RAL 7039 Weight: 0.040 Kg

Delivery condition: 200 pc package





■ 3-way couplings Q25

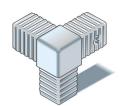
B1050-000086 NEW

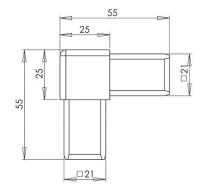
L15803

3-way polyamide (with fiberglass) coupling for Q25 tube

Colour: RAL 7039 Weight: 0.033 Kg

Delivery condition: 100 pc package





■ 3-way couplings Q30

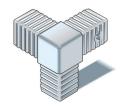
B1050-000092 NEW

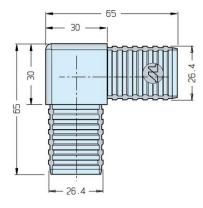
L15813

3-way polyamide (with fiberglass) coupling for Q30 tube

Colour: RAL 7039 Weight: 0.049 Kg

Delivery condition: 50 pc package





2-way curved couplings

B1050-000094 NEW

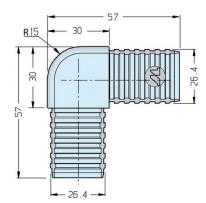
L15817

2-way curved polyamide (with fiberglass) coupling for Q30 tube

Colour: RAL 7039 Weight: 0.038 Kg

Delivery condition: 100 pc package





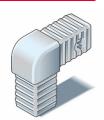
B1050-001884 NEW

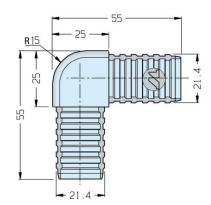
L15807

2-way curved polyamide (with fiberglass) coupling for Q25 tube

Colour: RAL 7039 Weight: 0.028 Kg

Delivery condition: 150 pc package





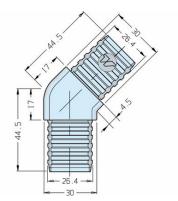
2-way 45° couplings

B1050-000095 NEW L15818

2-way 45° curved polyamide (with fiberglass) coupling for Q30 tube

Colour: RAL 7039 Weight: 0.032 Kg





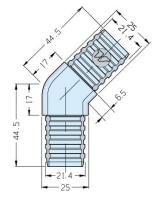
B1050-000088 NEW

L15808

2-way 45° curved polyamide (with fiberglass) coupling for Q25 tube

Colour: RAL 7039 Weight: 0.022 Kg





Couplings for mouldings

B1050-001916 NEW

L15861

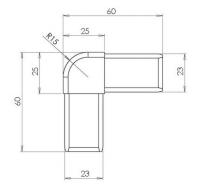
2 way curved coupling for A21618 profile.

Color: RAL 7039 Weight: 0.030 Kg

Delivery condition: avaible in

warehouse





Special corner couplings

B1050-000079 NEW

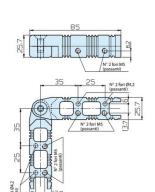
N15606

Revolving 2-way coupling for Q

30 tube

Material: zamak Weight: 0.310 Kg Finish: galvanised





B1050-000112 NEW

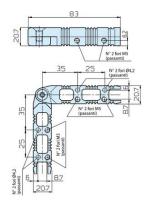
N15605

Revolving 2-way coupling for Q

25 tube

Material: zamak Weight: 0.205 Kg Finish: galvanised





Stainless steel couplings for Q.30 profiles

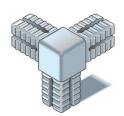
B1050-000110 NEW

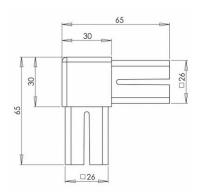
L15913

3-way stainless steel coupling for Q30 tube

Weight: 0.265 Kg

Finish: chemical butter-finish





B1050-000109 NEW

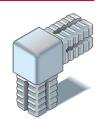
L15912

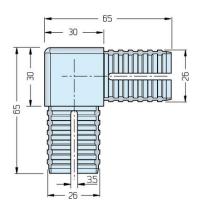
2-way stainless steel coupling for Q30

tube

Weight: 0.240 Kg

Finish: chemical butter-finish







Stainless steel couplings for Q.30 profiles

B1050-001942 NEW L15911

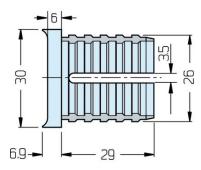
1-way stainless steel coupling for Q30

tube

Weight: 0.090 Kg

Finish: chemical butter-finish





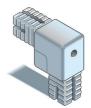
Stainless steel couplings for Q.25 profiles

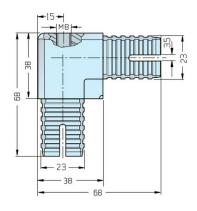
B1050-001999 NEW N15603

Upper 2-way stainless steel coupling for A 21618 profile

Weight: 0.245 Kg

Finish: chemical butter-finish



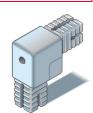


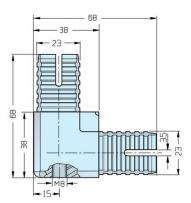
B1050-001998 NEW N15602

Lower 2-way stainless steel coupling for A 21618 profile

Weight: 0.245 Kg

Finish: chemical butter-finish





Stainless steel couplings for Q.25 profiles

B1050-000111 NEW

L15930

2-way stainless steel coupling for Q25

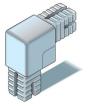
B1050-001941 NEW

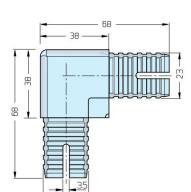
L15902

2-way stainless steel coupling for A 21618 profile

Weight: 0.250 Kg

Finish: chemical butter-finish



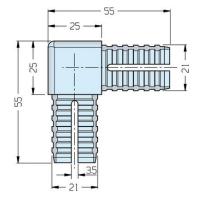


tube

Weight: 0.155 Kg

Finish: chemical butter-finish



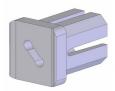


B1050-001940 NEW

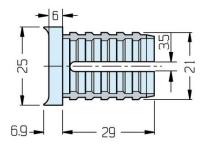
1-way stainless steel coupling for Q25 tube

Weight: 0.065 Kg

Finish: chemical butter-finish



L15901



MOULDINGS	
Product specifications and dimensions are indicative as they may be subject to changes by the supplier. Lpm Group disclaims any responsibility for any differences found on the product.	



Mouldings for Q25 couplings with seal

B1050-001918 NEW

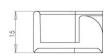
L15863

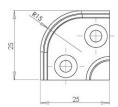
Internal radious mouldings for Q.25 profile A21618.

Color: RAL 7039 Weight: 0,0010 Kg

Status: Avaible in warehouse







B1050-001917 NEW

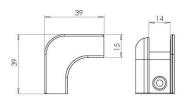
L15862

Mouldings for Q. 25 prolfile A21618 in polyamide.

Color: RAL 7039 Weight: 0,0008 Kg

Status: avaible in warehouse





B1050-001939 NEW

L15884A

Polyamide upper spacer for L15876A coupling with 8mm thick sheet

Colour: RAL 7039

Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and F50827A



B1050-001937 NEW

L15882A

Polyamide upper spacer for L15876A coupling with 6mm thick sheet or with 6 /7mm layered glass

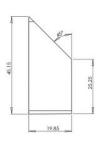
Colour: RAL 7039

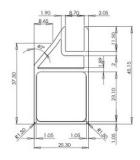
Weight:

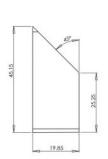
To be used to prevent the 45° cutting of PVC moulding code F50826A and

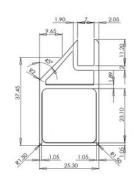
F50827A











Mouldings for Q25 couplings with seal

B1050-001935 NEW

L15880A

Polyamide upper spacer for L15876A coupling with 5mm thick sheet

Colour: RAL 7039

Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and



B1050-001933 NEW

L15878A

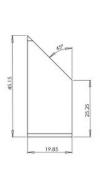
Polyamide upper spacer for L15876A coupling with 4mm thick sheet

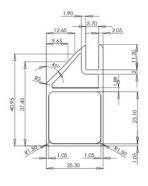
Colour: RAL 7039

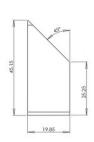
Weight:

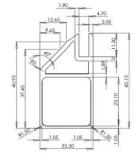
To be used to prevent the 45° cutting of PVC moulding code F50826A and











B1050-001938 NEW

L15883A

Polyamide lower spacer for L15876A coupling with 8mm thick sheet

Colour: RAL 7039

Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and F50827A



B1050-001936 NEW

L15881A

Polyamide lower spacer for L15876A coupling with 6mm thick sheet or with 6 /7mm layered glass

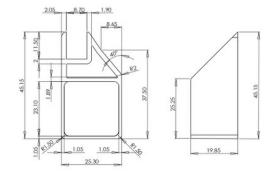
Colour: RAL 7039

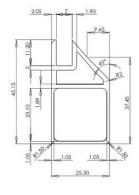
Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and

F50827A











Mouldings for Q25 couplings with seal

B1050-001934 NEW

L15879A

Polyamide lower spacer for L15876A coupling with 5mm thick sheet

Colour: RAL 7039

Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and



B1050-001932 NEW

L15877A

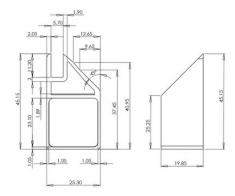
Polyamide lower spacer for L15876A coupling with 4mm thick sheet

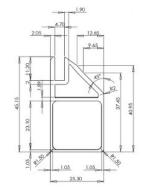
Colour: RAL 7039

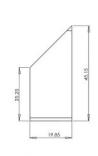
Weight:

To be used to prevent the 45° cutting of PVC moulding code F50826A and









CAPS

The "Caps" section includes all the components currently manufactured by **Lpm Group** and available in stock.

All components in this section are in RAL 7039 colour like all the polyamide accessories belonging to **Lpm Group** system.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The cap is applied to the profile without using glue, screws or rivets as it should always be possible to inspect it.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Structure: partially crystalline thermoplastic material

Reinforcement material: fiberglass

Colour: RAL 7039

Mechanical characteristics:

- High fatigue strength
 Resistance to wear
 Highly shock-resistant
 Good resistance to ageing
- Electrical characteristics: good resistance to contact current Thermal characteristics: VICAT (softening point) 215°C

Resistant to:

- Hydrocarbons
- Petrol
- · Oil and grease
- Alkaline solutions in general

Food Compatibility: To be verified depending on applications

Supply conditions: In a package only where indicated on the specific component

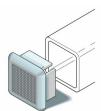


Caps for profiles Q25

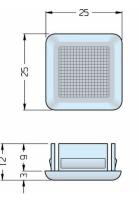
B1050-000165 NEW

Polyamide (with fiberglass) square cap for Q25 tube, with rounded edges and knurled raised front panel

Colour: RAL 7039 Weight: 0.003 Kg



L21111



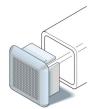
Caps for profiles Q30

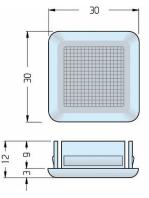
B1050-000166 NEW

L21112

Polyamide (with fiberglass) square cap for Q30 tube, with rounded edges and knurled raised front panel

Colour: RAL 7039 Weight: 0.004 Kg





FEET

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Material:

• Support base: polyamide

• Stainless steel threaded rod, articulated at the base.

Reinforcement material: fiberglass

Base colour: black

Mechanical characteristics:

- Fatigue strength
- Resistance to wear
- Highly shock-resistant

Capacity: 1000 kg

Use: when fitting to square tubes it is essential to use the special internally threaded

bushings, which are pressed into place. Max. static load for the foot: 5,500 N





B1050-001228 NEW

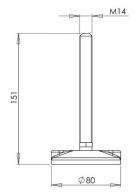
Articulated foot that can be fixed to the

floor

Diameter 80mm and length 151mm

Base colour: black Stainless steel stem Weight: 0.210 kg Delivery status: in stock





B1050-001225 NEW

F21802

Articulated foot that can be fixed to the

floor

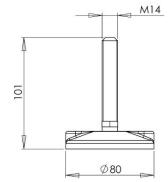
Diameter 80mm and length 101mm

Base colour: black Stainless steel stem

Weight: 0.180 kg

Delivery status: in stock







SUPPORTS

The "Supports" section includes all the components currently manufactured by **Lpm Group** and available in stock.

All components in this section are in RAL 7039 colour like all the polyamide accessories belonging to **Lpm Group** system. In this case however, as an exception, supports code L15137 and L15131 are made of Amorphous Polyamide "11", because of component use and great aesthetic impact.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Structure: partially crystalline thermoplastic material

Reinforcement material: fiberglass

Colour:

- RAL 7039
- Code L15137 and
- Code L15131: Transparent

Mechanical characteristics:

- Resistance to wear
- Highly shock-resistant
- Good resistance to ageing

Electrical characteristics: good resistance to contact current Thermal characteristics: VICAT (softening point) 215°C

Resistant to:

- Hydrocarbons
- Petrol
- Oil and grease
- Alkaline solutions in general

Food Compatibility: To be verified depending on applications

Supply conditions: In a package only where indicated on the specific component

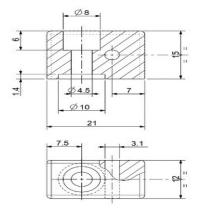


Trasparent glass fiber block for removable panel

B1010-000147 NEW

5046105T

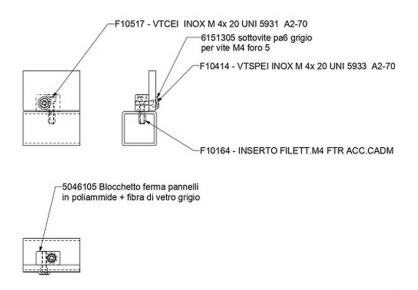




Fixed/removable sheet Trogamid support

Dimension: 18x12x15mm Weight: 0.025 Kg

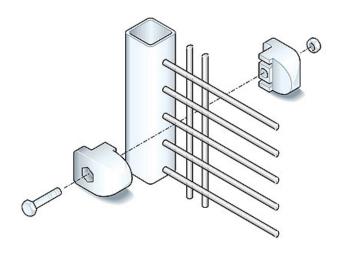
Finish: Trasparent

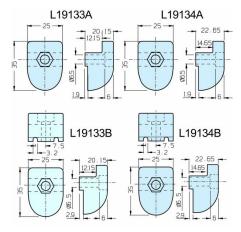




Mesh clamps

L19134





Polyamide (with fiberglass) clamp for mesh locking.

Color: RAL 7039 Weight: 0.030 kg

The distance of 10 mm of the panel from the profile makes the protection completely washable.

Code	New Code	Use	Code profile
L19133A + L19133B	B1050-001953 + B1050-001954	Type 1	A 40709
	B1050-001955 + B1050-001956	Type 1	A 40710
L19133B + L19133B	B1050-001954 + B1050-001954	Type 2	A 40709
L19134B + L19134B	B1050-001956 + B1050-001956	Type 2	A 40710

Parts



Cod. L19133A B1050-001953 NEW Support for panel blocking



Cod. L19133B B1050-001954 NEW Support for panel



Cod. L19134A B1050-001955 NEW Support for panel



Cod. L19134B B1050-001956 NEW Support for panel blocking



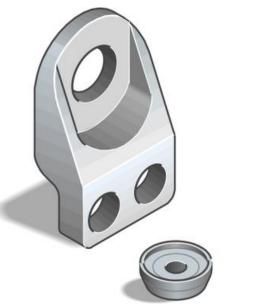
Cod. F10541 B1080-001175 NEW Stainless steel socket head cap screw M6x40

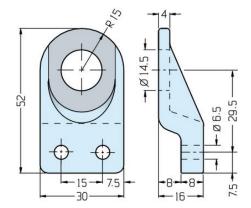


Cod. F11956 B1080-000814 NEW Stainless steel hex.

Magnet support D14

B1050-001961 NEW L19162





Magnet support D14 complete with magnetic striker

Weight: 0.014 kg Finish: colour RAL 7039

Parts



Cod. **F10166** B1080-001067 **NEW** M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



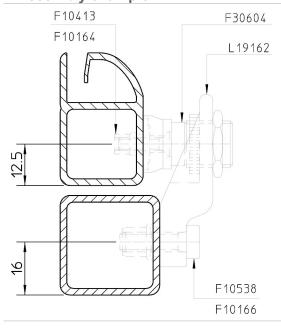
Cod. **F10164**B1080-001065 **NEW**M4 threaded insert



Cod. F10413 B1080-001124 NEW Stainless steel countersunk socket screw M4x16

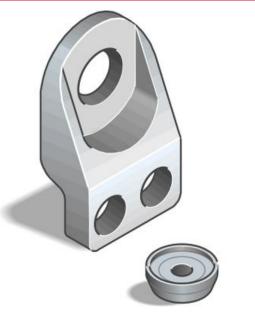


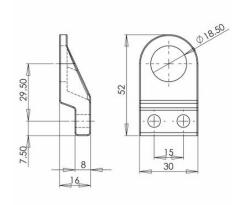
Cod. **F30604**B1050-000812 NEW
Magnet complete with
counter-magnet and
ring nuts



Magnet support D18

B1050-000163 NEW L19168





Magnet support D18 complete with magnetic striker

Weight: 0.013 kg Finish: colour RAL 7039

Parts



Cod. **F10166** B1080-001067 **NEW** M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



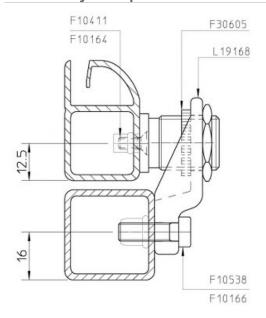
Cod. **F10164** B1080-001065 **NEW** M4 threaded insert



Cod. F10413 B1080-001124 NEW Stainless steel countersunk socket screw M4x16



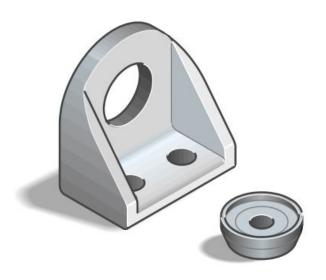
Cod. **F30605**B1050-000813 NEW
Magnet complete with
counter-magnet and
ring nuts

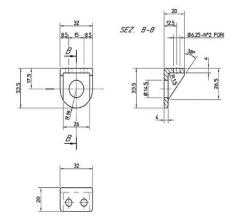


■ Magnet support D14, 90°

B1050-001964 NEW

L19165





 $\label{eq:magnetic} \textbf{Magnet support D14, 90°, complete with magnetic striker}$

Weight: 0.009 kg Finish: colour RAL 7039

Parts



Cod. **F10166** B1080-001067 NEW M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



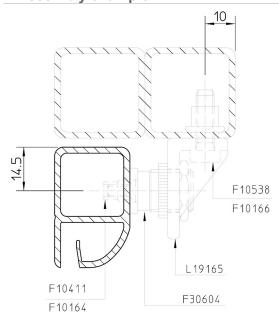
Cod. **F10164**B1080-001065 **NEW**M4 threaded insert



Cod. F10413 B1080-001124 NEW Stainless steel countersunk socket screw M4x16



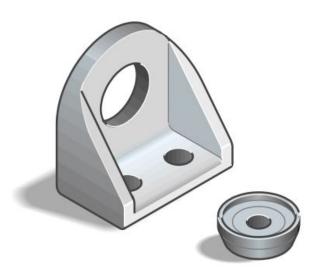
Cod. **F30604**B1050-000812 NEW
Magnet complete with counter-magnet and ring nuts

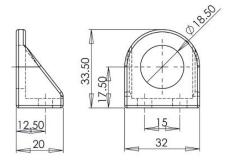


Magnet support D18, 90°

B1050-001968 NEW

L19169





Magnet support D18, 90°, complete with magnetic striker Weight: 0.008 kg
Finishing: colour RAL 7039

Parts



Cod. **F10166** B1080-001067 NEW M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



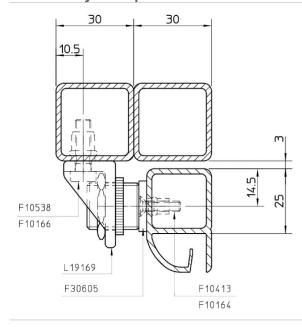
Cod. **F10164**B1080-001065 **NEW**M4 threaded insert



Cod. F10413 B1080-001124 NEW Stainless steel countersunk socket screw M4x16



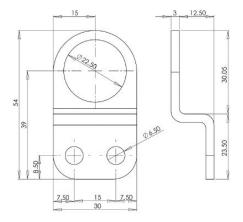
Cod. **F30605**B1050-000813 NEW
Magnet complete with
counter-magnet and
ring nuts



Stainless steel magnet support D22

B1010-093812 NEW 1C0200250034





Stainless steel magnet support D22

Parts

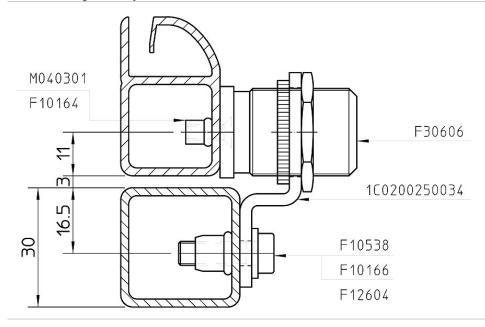




Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



Cod. **F30606**B1050-000815 NEW
Magnet complete with counter-magnet and ring nuts

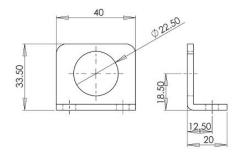




Stainless steel magnet support D22, 90°

B1010-093817 NEW 1C0200250105



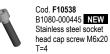


Stainless steel magnet support D22, 90°

Parts

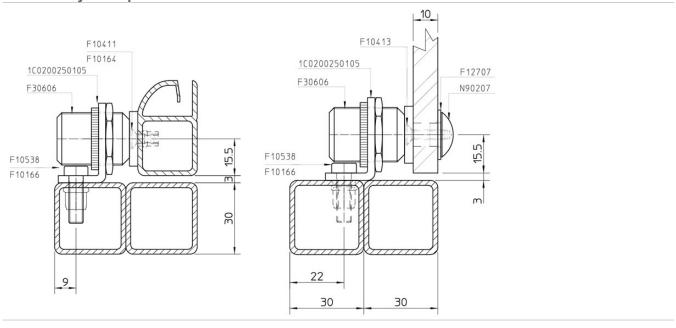


Cod. **F10166** B1080-001067 **NEW** M6 threaded insert





Cod. **F30606**B1050-000815 NEW
Magnet complete with counter-magnet and ring nuts

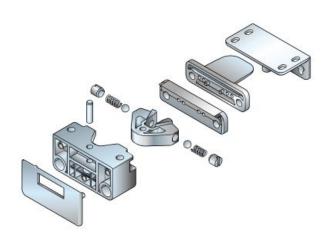




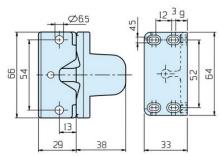
Adjustable snap closing for sliding door

B1050-001969 NEW

L19170







Adjustable snap closing for sliding door Finish: colour RAL 7039

Parts



Cod. **F10164** B1080-001065 NEW M4 threaded insert



Cod. F10536 B1080-000446 NEW Stainless steel socket head cap screw M6x25



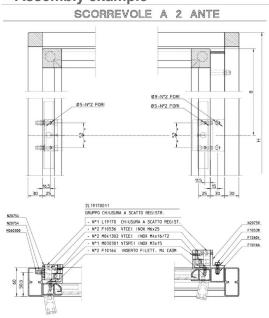
Cod. M030301

Stainless steel countersunk socket screw M3x15



Cod. M041302

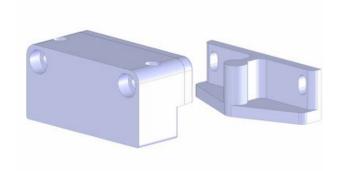
Stainless steel socket head cap screw M4x16 T=2



Adjustable snap closing for door

B1050-000790 NEW

L19171







Adjustable snap closing for door Finish: colour RAL 7039

Parts



Cod. **F10164** B1080-001065 NEW M4 threaded insert



Cod. **F10166** B1080-001067 NEW M6 threaded insert



Cod. F10541
B1080-001175
NEW
Stainless steel socket
head cap screw M6x40



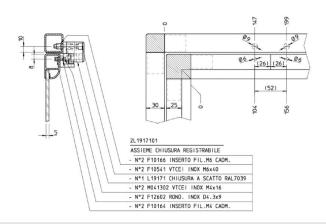
Cod. **F12602** B1080-001276 **NEW** Stainless steel washer D4.3x9



Cod. M041302 Stainless steel socket head cap screw M4x16 T=2

Assembly example

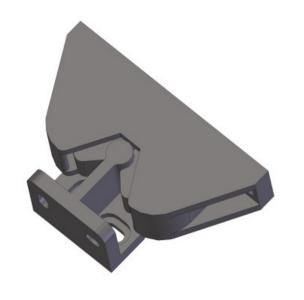
- Montaggio CHIUSURA A SCATTO 1 ANTA S/G

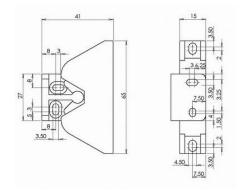


Spring catch

B1050-001335 NEW

F30302





Spring catch Weight: 0.021 kg

Finish: RAL7039 colour

Parts



Cod. **F10164** B1080-001065 **NEW** M4 threaded insert



Cod. F10405 B1080-000636 NEW Stainless steel countersunk socket screw M3x12



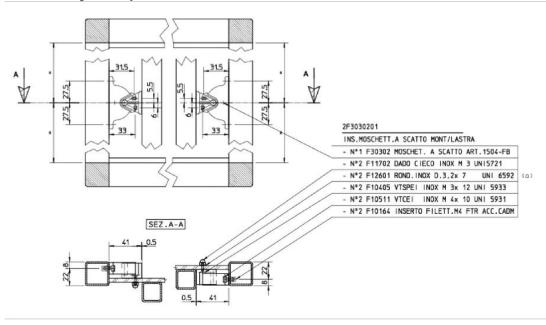
Cod. F10511
B1080-000411 NEW
Stainless steel socket
head cap screw M4x10



Cod. F11702 B1080-001267 NEW Stainless steel blind nut M3



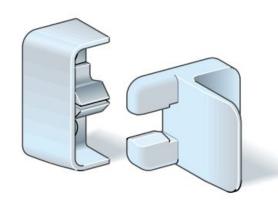
Cod. F12601 B1080-001275 NEW Stainless steel washer D3 2x7

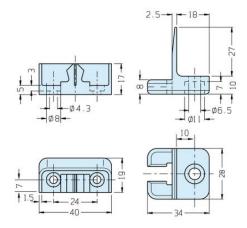


Snap closing

B1050-001965 NEW

L19166





Polyamide snap closing Weight: 0.020 kg

Finish: colour RAL 7039

Parts



Cod. **F10164**B1080-001065 NEW
M4 threaded insert



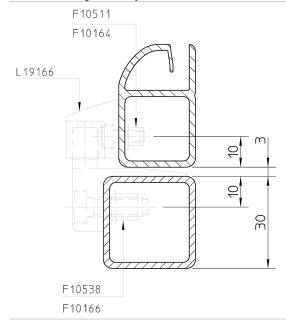
Cod. **F10166** B1080-001067 **NEW** M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



Cod. F10511 B1080-000411 NEW Stainless steel socket head cap screw M4x10

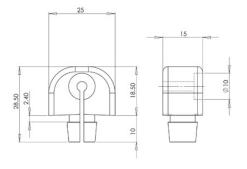


Fixed/removable sheet support

B1050-000154 NEW

L15137





Fixed/removable sheet polyamide (amorphous) support

Weight: 0.005 Kg Finish: transparent

Parts

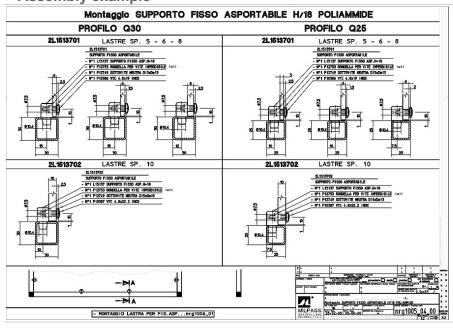




Cod. **F10386** B1080-001116 **NEW** Cheese-headed screw 4.8 x 19.1



Cod. F12753 B1080-001299 NEW Washer to make captive screw F10386

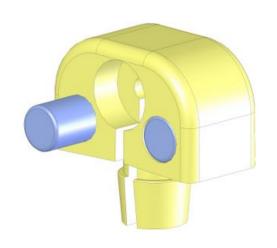


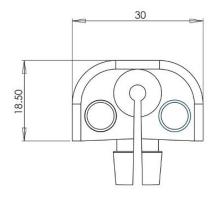


Fixed/removable sheet support with ejector

B1050-001794 NEW

L15138





Fixed/removable sheet polyamide (amorphous) support with

ejector

Finishing: trasparent Weight: 0,009 Kg

Parts

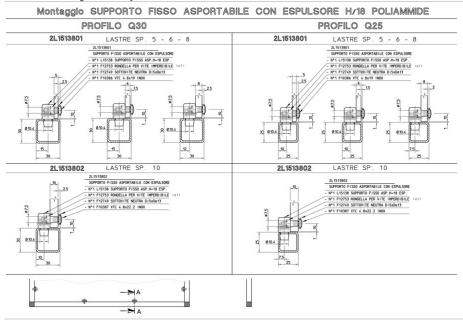




Cod. **F10386** B1080-001116 **NEW** Cheese-headed screw 4.8 x 19.1



Cod. **F12753**B1080-001299 **NEW**Washer to make
captive screw F10386



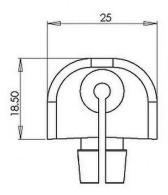


Detectable Fixed/removable sheet support

B1050-001793 NEW

L15137B





Fixed/removable sheet polyamide (amorphous) support

Weight: 0.005 Kg

Finish: Light blue / Grey colored

Delivery condition: Available upon request. Delivery to be

agreed upon.

Parts



Cod. F12749B B1080-001297 NEW Detectable D5/13 neutral screw under-support



Cod. **F10386** B1080-001116 **NEW** Cheese-headed screw 4.8 x 19.1

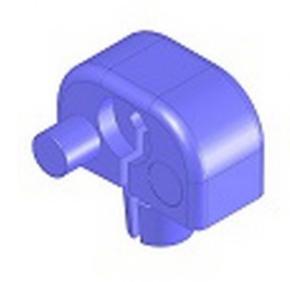


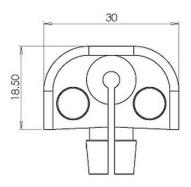
Cod. F12753B B1080-001300 NEW Detectable washer to make captive screw F10386

■ Detectable fixed/removable sheet support with ejector

B1050-001795 NEW

L15138B





Fixed/removable sheet polyamide (amorphous) support with

ejecto

Finishing: Light Blue / Grey colored

Weight: 0,009 Kg

Delivery condition: Available upon request. Delivery to be

agreed upon.

Parts



Cod. F12749B B1080-001297 NEW Detectable D5/13 neutral screw under-support



Cod. **F10386** B1080-001116 **NEW** Cheese-headed screw 4.8 x 19.1

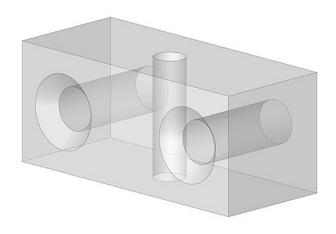


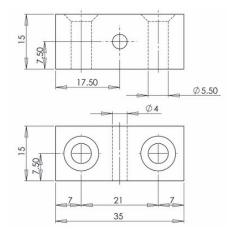
Cod. F12753B B1080-001300 NEW Detectable washer to make captive screw F10386

Fixed/removable sheet policarbonate support

B1050-000152 NEW

L15131





Fixed/removable sheet policarbonate support

Dimension: 15x15x35mm

Weight: 0.025 Kg Finish: transparent

Parts



Cod. F11704 B1080-001269 NEW Stainless steel blind

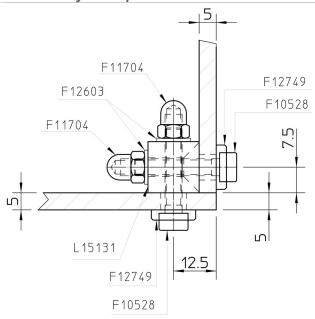


Cod. **F12603** B1080-001277 **NEW** Stainless steel washer D5.3x10





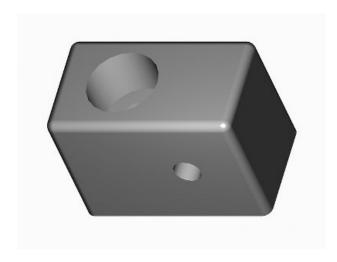
Cod. F10528 B1080-001169 NEW Stainless steel socket head screw VTCEI M5x25

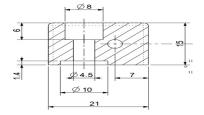


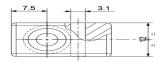
Gley glass fiber block for removable panel

B1050-000981 NEW

5046105







Fixed/removable sheet amorphous polyamide support

Dimension: 18x12x15mm Weight: 0.025 Kg Finish: natural grey

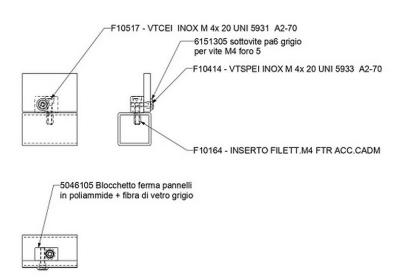
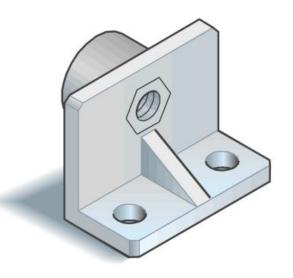


Plate supports

B1050-001792 NEW

L15136



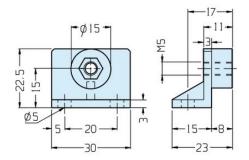


Plate support complete with M5 metal insert

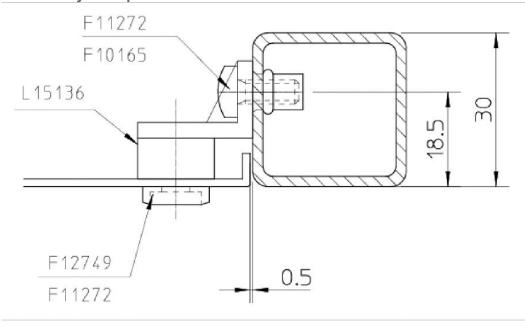
Weight: 0.007 kg Finish: colour RAL 7001

Parts



Cod. F11272 B1080-001247 NEW Stainless steel cross/cheese-headed screw M5x12

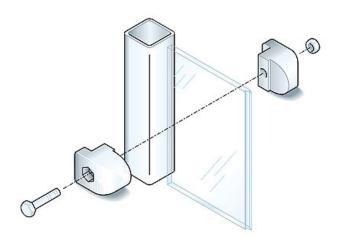


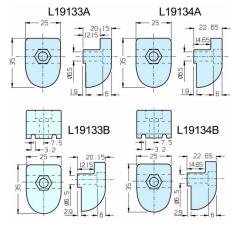




Sheet clamps

L19133





Polyamide (with fiberglass) clamp for sheet locking.

Color: RAL 7039 Weight: 0.030 kg

The distance of 10 mm of the panel from the profile makes the protection completely washable.

Code	New Code	Use	Code profile
L19133A + L19133A	B1050-001953 + B1050-001953	Sheet sp. 4	A 40709
L19134A + L19134A	B1050-001955 + B1050-001955	Sheet sp. 4	A 40710
L19133A + L19133B	B1050-001953 + B1050-001954	Sheet sp. 5	A 40709
L19134A + L19134B	B1050-001955 + B1050-001956	Sheet sp. 5	A 40710
L19133B + L19133B	B1050-001954 + B1050-001954	Sheet sp. 6	A 40709
L19134B + L19134B	B1050-001956 + B1050-001956	Sheet sp. 6	A 40710

Parts



Cod. L19133A B1050-001953 NEW Support for panel blocking



Cod. L19133B B1050-001954 NEW Support for panel blocking



Cod. L19134A B1050-001955 NEW Support for panel blocking



Cod. L19134B B1050-001956 NEW Support for panel blocking



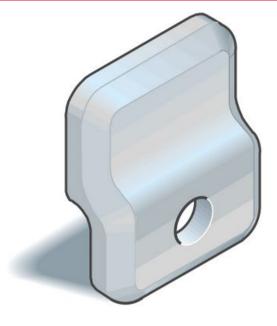
Cod. F10541 B1080-001175 NEW Stainless steel socket head cap screw M6x40

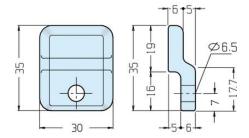


Large door stop

B1050-001958 NEW

L19153





Polyamide large door stop

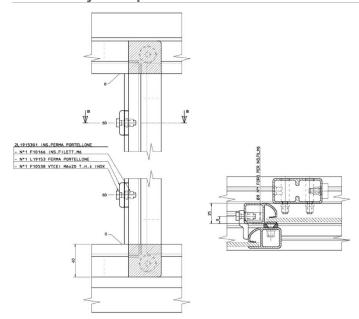
Weight: 0.009 kg

Finish: colour RAL 7039

Parts



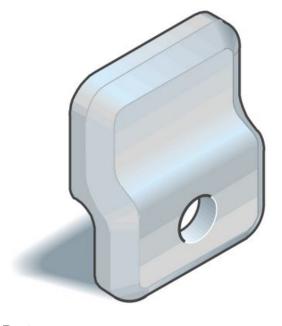
Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4

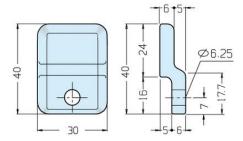


Large door long stop

B1050-001959 NEW

L19155





Polyamide large door long stop

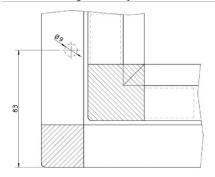
Weight: 0.010 kg

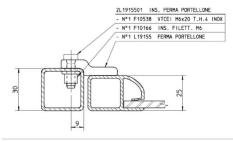
Finish: colour RAL 7039

Parts



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



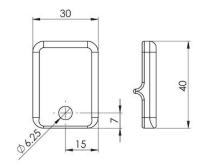


Large door linear stop

B1050-001960 NEW

L19156





Polyamide large door linear stop

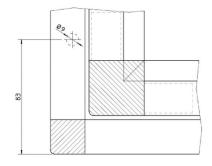
Weight: 0.010 kg

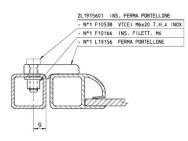
Finish: colour RAL 7039

Parts



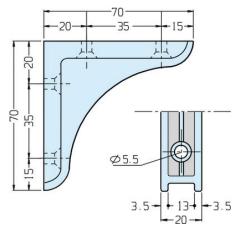
Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4





45° stiffener supports

B1050-001963 NEW L19164



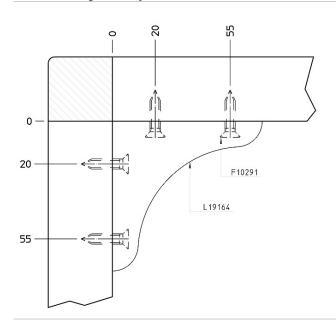
Polyamide stiffener support for 45° corners

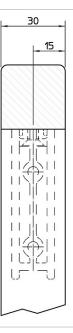
Weight: 0.025 kg Finish: colour RAL 7039

Parts



Cod. F10291 B1080-001097 NEW Stainless steel flathead screw 4.8x22.2



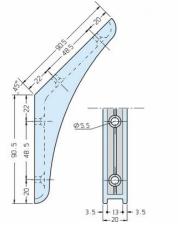


90° stiffener supports

B1050-001962 NEW

L19163





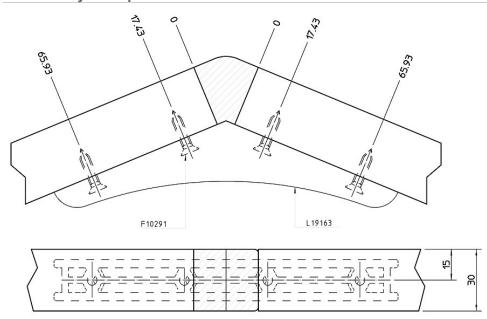
Polyamide stiffener support for 45° angles

Weight: 0.040 kg Finish: colour RAL 7039

Parts



Cod. F10291 B1080-001097 NEW Stainless steel flathead screw 4.8x22.2

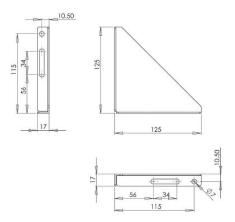


Stainless steel 90° stiffener supports

B1050-002089 NEW

N20851





Stainless steel AISI304 stiffener support for 90° corners

Weight: 0,180 kg Finish: butter finish

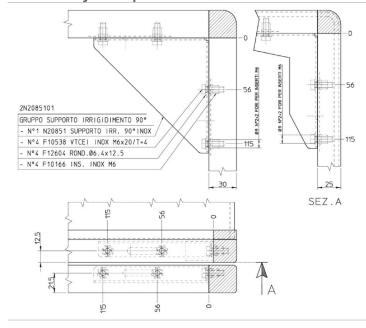
Parts



Cod. **F10166** B1080-001067 **NEW** M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4

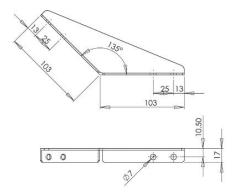


Stainless steel 45° stiffener supports

B1050-002091 NEW

N20852





Stainless steel AISI 304 stiffener support for 45° corners

Weight: 0,125 kg Finish: butter finish

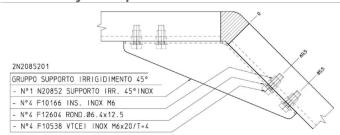
Parts

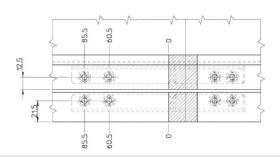


Cod. **F10166** B1080-001067 NEW M6 threaded insert



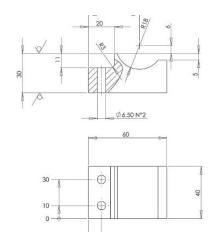
Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4





Large door stiffener supports

B1050-002110 NEW N40131



Central stiffener support to prevent large door bending

Material: Polizene 1000

Color: white

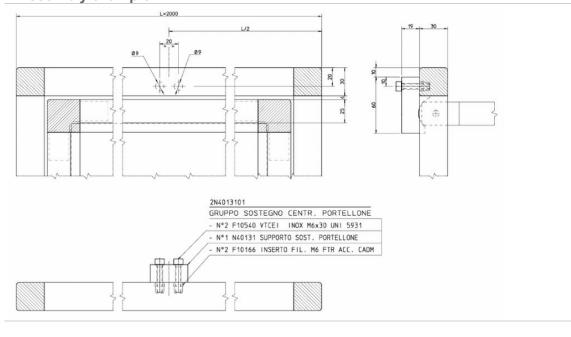
Parts



Cod. **F10166** B1080-001067 NEW M6 threaded insert



Cod. F10540 B1080-000447 NEW Stainless steel socket head cap screw M6x30





HANDLES

The "Handles" section includes all the components currently manufactured by **Lpm Group** and available in stock.

All components in this section are in RAL 7039 colour like all the polyamide accessories belonging to **Lpm Group** system.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Structure:

- Partially crystalline thermoplastic material
- 25 mm diameter stainless steel tube for the handle bar;

Reinforcement material: fiberglass

Colour:

- RAL 7039 (standard)
- Orange (only in the components where indicated)

Mechanical characteristics:

- Resistance to wear
- Highly shock-resistant
- Good resistance to ageing

Electrical characteristics: good resistance to contact current Thermal characteristics: VICAT (softening point) 215°C

Resistant to:

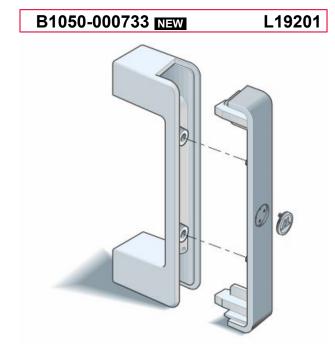
- Hydrocarbons
- Petrol
- Oil and grease
- Alkaline solutions in general

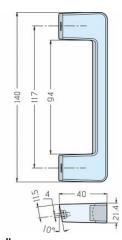
Food Compatibility: To be verified depending on applications

Supply conditions: In a package only where indicated on the specific component



Standard open handle





Open handle Material: Polyamide Colour: RAL 7039 Weight: 0.026 Kg

Parts



Cod. L15206 B1050-001813 NEW Polyamide handle-cover (with fiberglass). Color: Orange



Cod. L19207 B1050-000736 NEW Polyamide handle-cover (with fiberglass). Color: RAL 7039



Cod. **F10165**B1080-001066 **NEW**M5 threaded insert



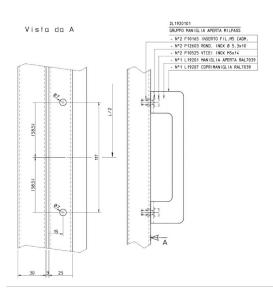
Cod. **F10525**B1080-000426 NEW
Stainless steel socket head cap screw M5x14



Cod. **F12603**B1080-001277 NEW
Stainless steel washer
D5.3x10

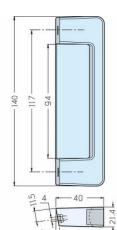
Assembly example

Montaggio MANIGLIA MILPASS APERTA



Standard closed handle

B1050-000734 NEW L19202



Closed handle Material: Polyamide Colour: RAL 7039 Weight: 0.036 Kg

Parts



Cod. L15206 B1050-001813 NEW Polyamide handle-cover (with fiberglass). Color: Orange



Cod. L19207 B1050-000736 NEW Polyamide handle-cover (with fiberglass). Color: RAL 7039



Cod. **F10165**B1080-001066 **NEW**M5 threaded insert



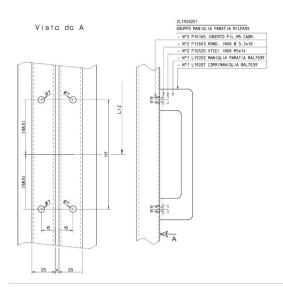
Cod. F10525 B1080-000426 NEW Stainless steel socket head cap screw M5x14



Cod. **F12603**B1080-001277 NEW
Stainless steel washer
D5.3x10

Assembly example

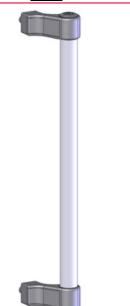
Montaggio MANIGLIA MILPASS CON PARATIA



Bar handle diameter 25 mm RAL 7039

B1050-001344 NEW

F31111AA



Bar handle with D25 tube

Colour: RAL 7039

Note: aluminum tube length is made to order. For lengths above 600mm, it is recommended to use a third stiffening element.

Parts



Cod. L19217A B1050-001973 NEW Bar handle closing pin D25



Cod. L19218A
B1050-000738
NEW
Cap with brand for bar
handle D25, Orange



Cod. L19219A B1050-000739 NEW Bar handle side cover D25



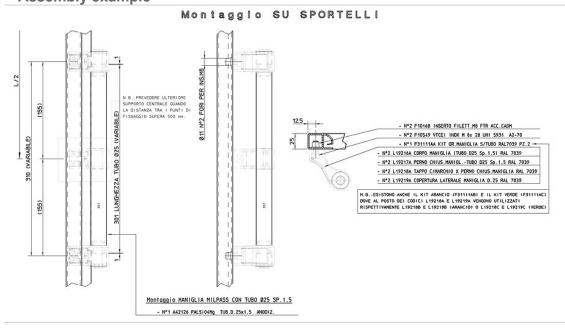
Cod. **L19220A**B1050-001978 NEW
Bar handle spacer D25





Cod. A42126A

Aluminium pipe D25x1,5mm elox anodized





Bar handle, diameter 25 mm, Orange

B1050-001345 NEW

F31111AB



Bar handle with D25 tube

Colour: orange

Note: aluminum tube length is made to order. For lengths above 600mm, it is recommended to use a third stiffening element. The aluminium pipe is not inside the code.

Parts



Cod. **L19217A** B1050-001973 **NEW** Bar handle closing pin



Cod. **L19218B** B1050-001974 **NEW** Cap with brand for bar handle D25



Cod. **L19219B** B1050-001976 **NEW** Bar handle side cover D25, Orange



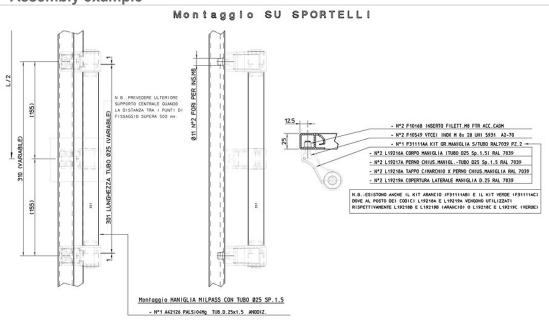
Cod. **L19220A** B1050-001978 **NEW** Bar handle spacer D25





Cod. A42126A

Aluminium pipe D25x1,5mm elox anodized



Bar handle diameter 25 mm, Green

B1050-002388 NEW

F31111AC



Bar handle with D25 tube

Colour: green

Note: aluminum tube length is made to order. For lengths above 600mm, it is recommended to use a third stiffening element. The aluminium pipe is not inside the code.

Parts



Cod. L19217A B1050-001973 NEW Bar handle closing pin



Cod. L19218C B1050-001975 NEW Cap with brand for bar handle D25, Green



Cod. L19219C B1050-001977 NEW Bar handle side cover D25, Green



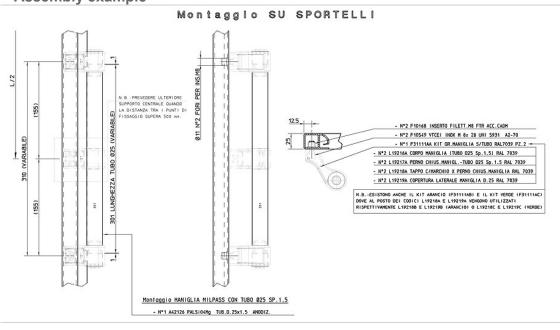
Cod. **L19220A** B1050-001978 **NEW** Bar handle spacer D25





Cod. A42126A

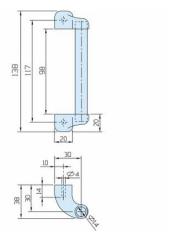
Aluminium pipe D25x1,5mm elox anodized





Aurora handle





Modular Aurora handle Material: polyamide Colour: RAL 7039 Weight: 0.018 kg

Delivery condition: low availability for limited use

Colors	Code
	L15214
	L15209
	L15210
	L15211
	15213

Parts



Cod. F10294 B1080-001099 NEW Stainless steel flathead screw 4.8x38.1



Cod. F10387 B1080-001118 NEW Stainless steel cheese-headed screw 4.8x22.2

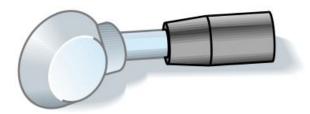


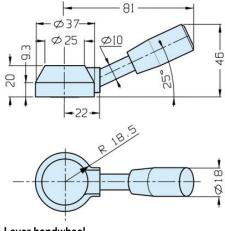


Special lever handle

B1050-001375 NEW

F31305





Lever handwheel Weight: 0.210 kg

Parts



Cod. F12654

Galvanised washer D6.4x12.5



Cod. **F20624**B1080-001319 NEW
Stainless steel snap
ring D6



Cod. **F21060**

Stainless steel spring cotter D3x30



Cod. **F21505**

Steel ball D4.762 (3/16")



Cod. **F21605**

Spring OutD 4.9 -Wire D 0.8 - Length 18.5



Cod. N30171 B1080-001521 NEW Stainless steel pin for Elesa hand grip D15x65



Cod. **N30172**B1080-001522 **NEW**Stainless steel hex. pin 10x56



Cod. **N40120**B1050-002105 **NEW**Nylon door slam
support 40x20x15



Cod. **N90211** B1080-001534 **NEW** Nylon threaded bushing, D40x23 M18x1.5



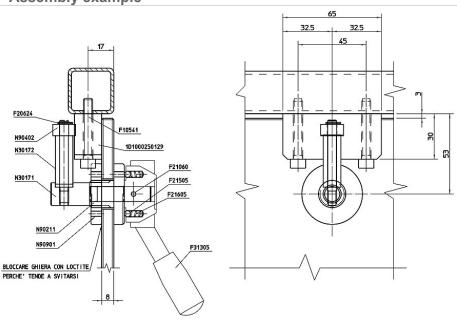
Cod. **N90402** B1010-144817 **NEW** D6.2/D15 H7.5 nylon



Cod. **N90901** B1080-001539 **NEW** Nylon ring nut D40 H7



Cod. **F20626**B1080-001320 NEW
Stainless steel snap
ring D10



LOCKS

Here are assembly examples with components of this category.

Different materials are used for the locks:

- · Polyamide cylinder
- · Stainless steel cylinder

The locks are supplied separately from the locking key, which is identified as a separate item and is also in the catalogue.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Polyamide locks

B1050-000148 NEW

F30150

Key

Colour: black



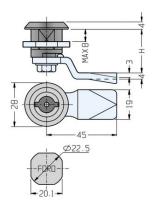
B1050-001320 NEW

F30130

Lock with polyamide cylinder, H=30mm

Colour: black closing





B1050-000147 NEW

F30128

Lock with polyamide cylinder, H=28mm

Colour: black closing



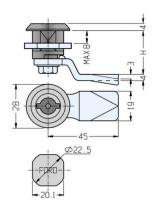
B1050-001317 NEW

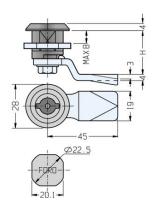
F30125

Lock with polyamide cylinder Colour: black closing

User for material thickness 25 mm









Polyamide locks

B1050-001316 NEW

F30120

B1050-001315 NEW

F30114

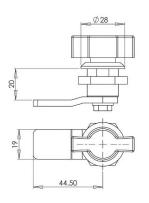
Lock with polyamide cylinder Colour: black closing

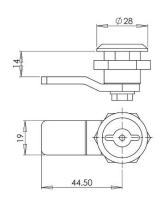
User for material thickness 20 mm



Lock with polyamide cylinder Colour: black closing User for material thickness 14 mm







Stainless steel locks

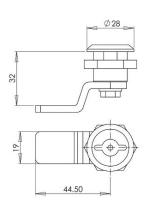
B1050-001314 NEW

F30032

Nylon lock with stainless steel cam, H=32mm





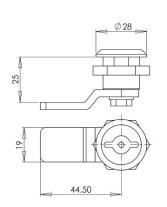


B1050-001313 NEW

F30025

Nylon lock with stainless stell cam, H=25mm







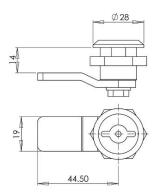
Stainless steel locks

B1050-001312 NEW

F30014

Nylon lock with stainless steel cam, $H=14\,\mathrm{mm}$





HINGES

The "Hinges" section includes all the components currently manufactured by **Lpm Group** and available in stock.

If made of Polyamide, the components of this section are painted RAL 7039.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

The hinge pins are all made of AISI 304 stainless steel.

The Polyamide Polymer "6" is reinforced with fiberglass and contains a percentage of elastomer which improves its resistance to deformation, without making it elastic, and avoiding the resulting brittle fracture.

If the components are made using AISI 304 lost wax casting method, they have a "chemical butter finish".

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product technical characteristics

Product material:

- Stainless steel: X5 CrNi 18 10 (Aisi 304)
- Partially crystalline thermoplastic material (Polyamide hinges)

Standard finish:

- Chemical butter finish for stainless steel components
- RAL 7039 for polyamide components

Mechanical characteristics (for Polyamide products):

- · High fatigue strength
- Resistance to wear
- Highly shock-resistant
- Self-lubricating bushings on the pin

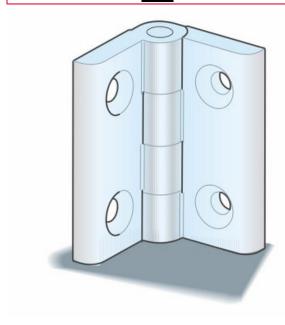
Supply conditions: In a package only where indicated on the specific component

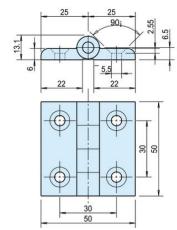


Stainless steel folding door hinge

B1050-001470 NEW

F70123





Complete stainless steel AISI 304 folding door hinge

Weight: 0.130 kg

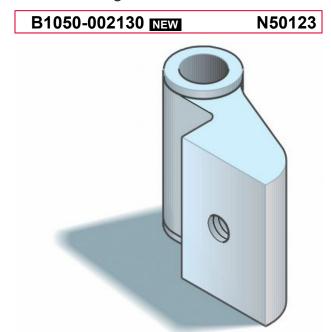
Finish: chemical butter finish

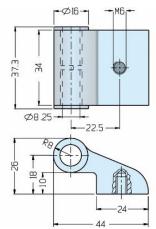
Parts



Cod. F10423 B1080-000646 NEW Stainless steel countersunk socket screw M5x16

Door hinge





Stainless steel AISI 304 angle hinge with L16103 bushings without pin hole

Weight: 0.125 kg

Finish: chemical butter finish

Parts



Cod. **L11107** Hinge U-shaped support in Aisi 304



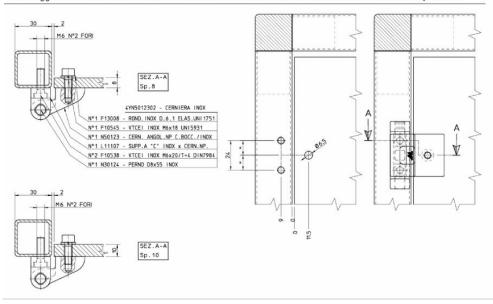
Cod. **N30124** B1080-000106 **NEW** Pin Aisi 304 for hinge Dia. 8x55



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4

Assembly example

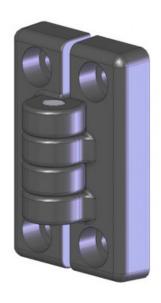
Montaggio CERNIERA SU TELAIO IN ACCIAIO E SPORTELLO IN MATERIALE PLASTICO Sp.8 E 10

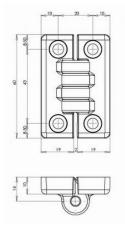


Polyamide door hinge 60x40x22mm

B1050-000873 NEW

F31173A





Polyamide hinge assembled

Color: RAL 7039 Weight: 0,038 Kg

Deliverycondition: box with 10 pieces

Parts



Cod. **L19180A**B1050-001971 **NEW**Polyamide RAL7039
semi-hinge, 60x19x10



Cod. **L19180A** B1050-001971 **NEW** Polyamide RAL7039 semi-hinge, 60x19x10



Cod. L19181A B1010-144730 NEW Semi-hinge spacer for L19180A thickness 4mm



Cod. **N30158**B1080-001517 NEW
Stainless steel pin
D6x30

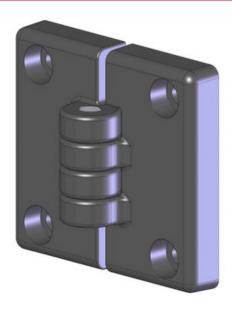


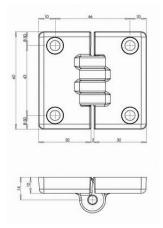
Cod. F10534 B1080-000443 NEW Stainless steel socket head cap screw M6x16

Polyamide hinge 60x66x22mm

B1050-001364 NEW

F31175A





Polyamide hinge assembled Finish: colour RAL 7039 Weight: 0,057 Kg

Delivery condition: box with 10 pieces

Note: competens to use aluminium profile Q.45mm, Q90mm and 45x90mm (structural line) with glass/plastic material doors or same section aluminium profile door.

Parts



Cod. **L19182A** B1050-001972 **NEW** Polyamide RAL7039 semi-hinge, 60x32x10



Cod. **L19182A** B1050-001972 **NEW** Polyamide RAL7039 semi-hinge, 60x32x10



Cod. L19183A B1010-144731 NEW Semi-hinge spacer for L19182A thickness 4mm



Cod. **N30158** B1080-001517 **NEW** Stainless steel pin D6x30



Cod. F10534 B1080-000443 NEW Stainless steel socket head cap screw M6x16



Cod. **F10545**B1080-001177 NEW
Stainless steel socket
head cap screw M6x18



Cod. N90209 B1080-000118 NEW M6 threaded bushing in Aisi 304



Cod. F12707 B1080-001294 NEW Black Polyethylene washer dia. 20 / Dia. 10 mm

GAS SPRINGS

The hydropneumatic gas springs consist of a cylinder containing compressed nitrogen gas, isolated by means of a special sealing device, and a connecting rod.

The extension speed depends on the cross-section of the cylinder (or piston); some models include a mechanical opening block system.

In addition to nitrogen, the internal chamber of the springs is filled with a quantity of oil that guarantees not only excellent lubrication of the system but also end of stroke damping.

The springs need no maintenance and are tested for at least 50,000 strokes.

Installation:

- use the special fittings
- · avoid lateral stress
- it is advisable to fit with the rod facing downwards

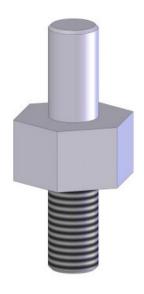
The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

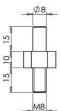


Stainless steel spring gas pin

B1080-001506 NEW

N30141







Staineless steel pin, tool CH17 Finish: butter-finished Weight: 0.020 Kg

Parts

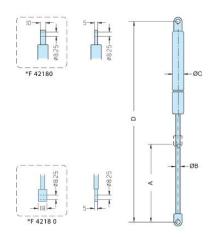




Cod. F11035 B1080-001218 NEW Stainless steel CE grub screw

Gas spring



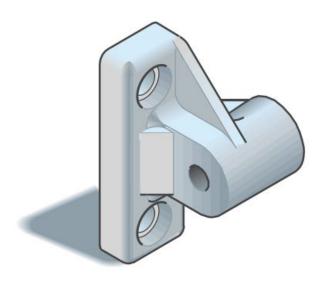


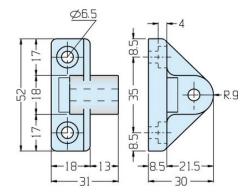
Code	Α	ØB	ØC	D	Weight	Flow N
F 42110	85	8	19	254,5	0,165	100N
F 42112	200	8	19	485	0,240	100N
F 42120	200	8	19	485	0,240	200N
F 42125	85	8	19	254,5	0,165	200N
F 42225	133	8	19	354	0,180	250N
F 42132	200	8	19	485	0,240	300N
F 42135	85	8	19	254,5	0,165	300N
F 42142	200	8	19	485	0,240	400N
F 42162	200	8	19	485	0,240	600N
*F 42180	245	10	22	600	0,515	800N

Gas spring support

B1050-001957 NEW

L19142





Polyamide gas spring support Finish: colour RAL 7039 Weight: 0.020 Kg

Parts



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4



Cod. **F10166** B1080-001067 **NEW** M6 threaded insert



Cod. N30131 B1080-001504 NEW Stainless steel gas spring pin D8/D6

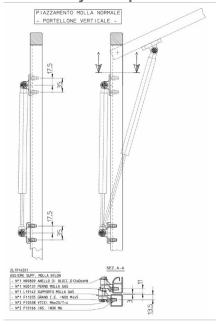


Cod. N90809 B1080-001536 NEW Locking ring for 6mm pin



Cod. F11035 B1080-001218 NEW Stainless steel CE grub screw

Assembly example





HINGE-OPERATED SAFETY SWITCHES

The key microswitch models presented are supplied by the manufacturer in accordance with the main regulations in force and represent the best solution for guard locking as they prevent tampering and therefore improper use, if properly designed.

The forced opening contacts comply with safety regulations IEC 337, IEC 947-5-1, VDE0660 part 206, NFC63-143.

The technical characteristics, sizes and especially weights of products are indicative as they may vary and be subject to functional changes based on enhancements and production issues, which are the sole responsibility of Lpm Group.

Product specifications and dimensions are indicative and they are the responsibility of supplier Pizzato, who reserves the right to make functional changes based on enhancements and component use in accordance with the laws in force.

In any case, you can consult Pizzato catalogue at: www.pizzato.it

PIZZATO models - Product technical characteristics

Operating temperature: from -25 °C to + 80°C

Operation heads and casing material: technopolymer with fiberglass, self extinguishing and

shockproof

Operation positions: all positions

Protection class: IP 65

Mechanical life - operation instances: 20 million (6000/hour)

Rated thermal current: 10 A Contact operation: 2NC+1NO

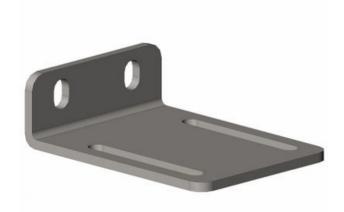
Power (alternate current AC 15): 250 V, 6A - 400 V, 3A - 500V, 1A Power (direct current DC 13): 24V, 6A - 125V 1.1A - 250V, 0.4A

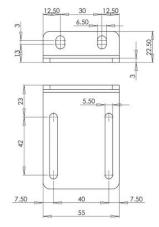


Universal bayonet microswitch support

B1010-144736 NEW

N20703





Material: stainless steel Aisi 304

Weight: 0,104 Kg Finish: blasted

Parts



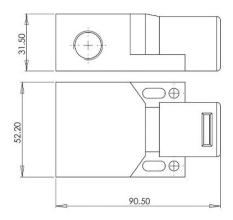
Cod. **F10166**B1080-001067 NEW
M6 threaded insert



Cod. F10538 B1080-000445 NEW Stainless steel socket head cap screw M6x20 T=4

Pizzato bayonet microswitch

B1050-001631 NEW G20442



Pizzato FW2092-M1 Contacts: 2 NC + 1 NO Weight: 0.098 Kg

Delivery condition: in stock

Parts





Cod. F10526 B1080-000427 NEW Stainless steel socket head cap screw M5x16



Cod. F10527 B1080-000428 NEW Stainless steel socket head cap screw M5x20



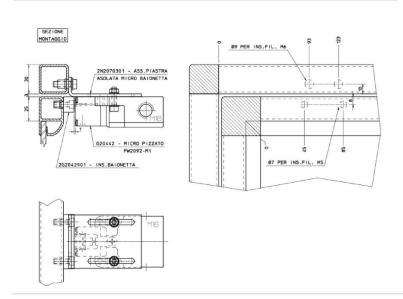
Cod. F11955
B1080-000813 NEW
Stainless steel hex.
nut M5



Cod. F12603 B1080-001277 NEW Stainless steel washer D5.3x10

Assembly example

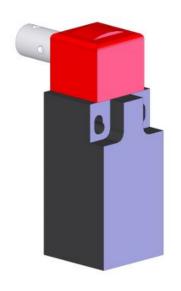
Montaggio Micro Pizzato FW2092-M1 (G20442) PROFILO S/G AL30/25

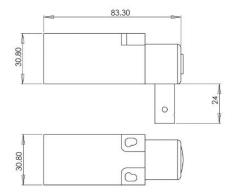


Microswitch with pin

B1050-000276 NEW

G20438





Pizzato microswitch (slow tripping) series FR2096-S1004

Contacts 2NC + 1NO Weight: 0.085 kg

Delivery condition: in stock

Parts



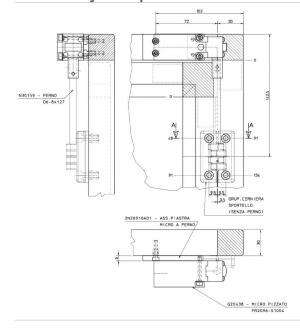


Cod. N20910

Polyamide support for Pizzato microswitch with pin



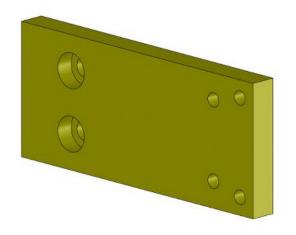
Assembly example

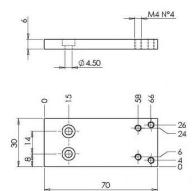


Pizzato with pin microswitch polyamide support

B1010-144789 NEW

N20910A





Material: Polyamide Color: RAL 7039 Weight: 0,060 Kg

ACCESSORIES
Product specifications and dimensions are indicative as they may be subject to changes by the supplier. Lpm Group disclaims any responsibility for any differences found on the product.



Special screws

B1080-001257 NEW

F11306A

Special stainless steel screw M6x15

H=28

Weight: 0.0187 Kg

Delivery condition: in stock.



B1080-001255 NEW

F11305A

Special stainless steel screw M6x11

H=23

Weight: 0.015 Kg

Delivery condition: in stock.



Captive screws

B1080-001256 NEW

Stainless steel captive screw M6x15

H=28

Weight: 0.0187 Kg

Delivery condition: in stock.



B1080-001254 NEW

F11305

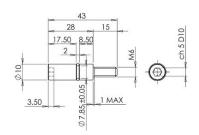
Stainless steel captive screw M6x11

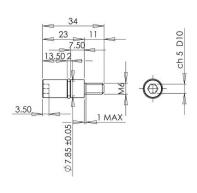
H=23

Weight: 0.015 Kg

Delivery condition: in stock.







■ Threaded inserts

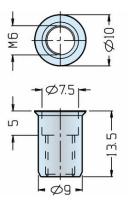
B1080-001076 NEW

F10186

Stainless steel M6 threaded insert Weight: 0.003 Kg

Status: avaible in warehouse





B1080-001074 NEW

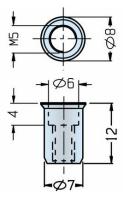
F10185

Stainless steel M5 threaded insert

Weight: 0.002 Kg

Status: avaible in warehouse





B1080-001072 NEW

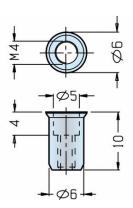
F10184

Stainless steel M4 threaded insert

Weight: 0,001 Kg

Status: avaible in warehouse





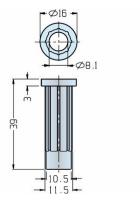
B1080-001401 NEW

L16112

Polyamide (with fiberglass) bushing Lenght 20mm, upper head 3mm Color: Grey

Delivery condition: in stock.





B1080-001502 NEW

N30125

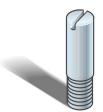
Stainless steel pin, 8mm dia. with

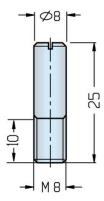
thread

Material: stainless steel AISI 304

Delivery condition: in stock

Note: For door opening with pins, it is screwed inside stainless steel couplings N15602 and N15603





B1080-001062 NEW

F10118

Stainless steel rivet 3,2x9mm

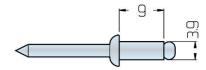


B1080-001219 NEW

F11055

Grub screw for ring nut Material: galvanised Fe Delivery condition: in stock



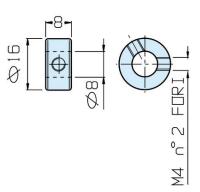


B1080-001537 NEW

N90810

Ring nut for pin diameter 8mm Material: stainless steel AISI304 Delivery condition: in stock



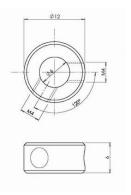


B1080-001536 NEW

N90809

Ring nut for pin diameter 6mm Material: stainless steel AISI304 Delivery condition: in stock



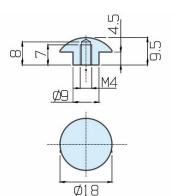


B1080-000116 NEW

N90207

Threaded bushing M4 mm Material: butter-finished stainless steel Delivery condition: in stock





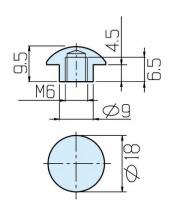
B1080-000118 NEW

N90209

Threaded bushing M6 mm Material: butter-finished stainless steel Delivery condition: in stock









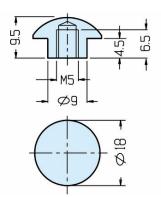
B1080-000117 NEW

N90208

Threaded bushing M5mm Material: butter-finished stainless steel

Delivery condition: in stock



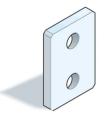


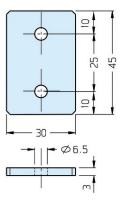
B1010-144753 NEW

N20753

doubling plate for Q.25mm profile Material: Stainless steel AlSl304, 3 mm Thickness Finishing: blasted

Weight: 0.030 Kg



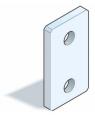


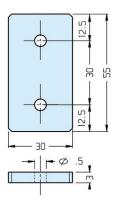
B1010-144749 NEW

N20751

doubling plate for Q.30mm profile Material: Stainless steel AISI304, 3 mm Thickness

Finishing: blasted Weight: 0.036 Kg





B1080-001395 NEW

L16103

Polyamide (with fiberglass) hinge bushing

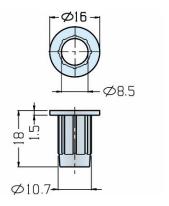
Colour: Grey

Delivery condition: in stock

Note: to be used with codes N50114

and N50116





B1080-000038 NEW

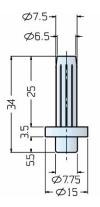
L16102

Polyamide (with fiberglass) pin

Color: Grey

Status: avaible in ware house





B1080-001401 NEW

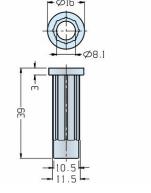
L16112

Polyamide (with fiberglass) bushing Lenght 36mm, upper head 3mm

Colour: Grey

Delivery condition: in stock.



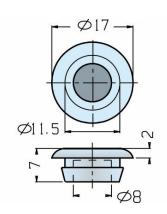


B1050-001214 NEW

F21711

Round cap Colour: grey





ELECTRICAL MATERIAL ACCESSORIES

For the housing of electrical connection cables, a range of easy to use and fit accessories is available: cable ducts, quick-fit couplings and sheaths made of self-extinguishing material.

Product specifications and dimensions are indicative as they may be subject to changes by the supplier. Lpm Group disclaims any responsibility for any differences found on the product.

SHEATHS AND COUPLINGS: Product technical characteristics

Flexible sheath material: special polyamide "6"

Colour: RAL 7031 grey

Operating temperature: min -40 °C, max +105 °C

Inflammability: self-extinguishing V-0

Resistant to: most oils up to 100°C, solvents, fuels, acids, liquid substances,

electroerosion, etc....

Smooth sheath material: self-extinguishing PVC

Colour: grey

Operating temperature: min -15 °C, max +70 °C

Inflammability: self-extinguishing V-0

Resistant to: acids in general, alcohol, carbonates, chlorides, liquid substances, nitrates,

sulphates, sulphides.

CABLE DUCTS: Product technical characteristics

Material: Rigid PVC Colour: RAL 7030 grey

Thermal characteristics: VICAT (softening point) 84°C

Inflammability: self-extinguishing V-0 Resistant to: alcohol, acids and bases



Connection electric material

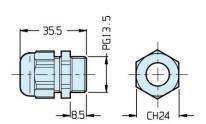
B1050-001541 NEW

G11171

Cable grip PG 13.5 Colour: grey Weight m /I: 0.01 Kg







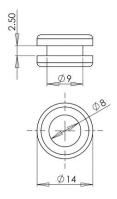
B1050-001536 NEW

G11156

Grommet for D8mm

Color: black





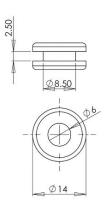
B1050-001535 NEW

G11155

Grommet for D6mm

Color: black



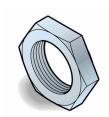


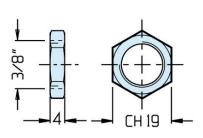
B1080-001391 NEW

G11140

Ring nut G.3 /8 Weight m /I: 0.004 Kg

Material: nickel-plated brass





Connection electric material

B1050-001533 NEW

G11110

Adapter PG 13,5x3 /8"

Color: Grey





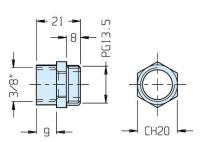
L16110

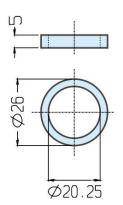
Washer

Colour: black

Weight m /I: 0.001 Kg







B1050-002386 NEW

G11180

Straight revolving coupling PG 13.5

Colour: grey Weight: 0.014 Kg



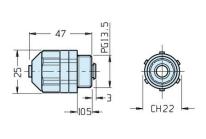
B1050-001540 NEW

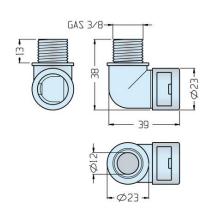
G11165

90° coupling Colour: grey

Weight: 0.010 Kg









Connection electric material

B1050-001539 NEW

G11164

Straight coupling M16x1,5 Colour: grey Weight: 0.006 Kg



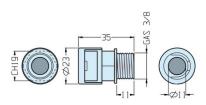
B1050-001528 NEW

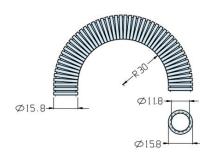
G10661

Flexible sheath Colour: grey

Weight m /I: 0.250 Kg







Electric channel series 25

B1050-002385 NEW

G16144

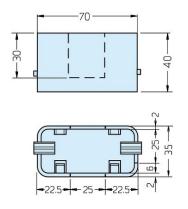
T-joint Colour: grey Weight m /l: 0.022 Kg

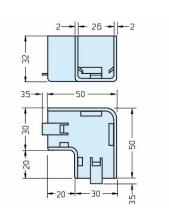


B1050-001599 NEW G16143

Flat corner Colour: grey Weight m /l: 0.017 Kg





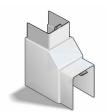


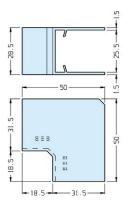
Electric channel series 25

B1080-001394 NEW

G16142

Inner corner Colour: grey Weight m /I: 0.034 Kg

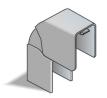


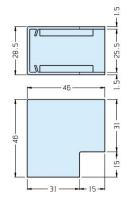


B1050-001598 NEW

G16141

Outer corner Colour: grey Weight: 0.025 Kg

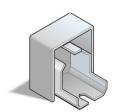


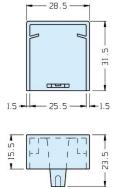


B1050-000409 N≡W

G16140

End piece Colour: grey Weight: 0.008 Kg

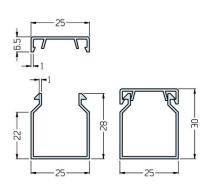




B1050-001565 NEW G16105

Channel Colour: grey Weight m /l: 0.250 Kg





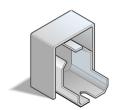
■ Electric channel series 40

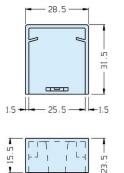
B1050-001568 NEW

G16108

End piece for PVC channel series 40x40

Colour: grey

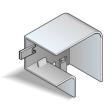


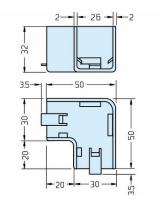


B1050-001567 NEW G16107

Flat corner for PVC channel series 40x40

Colour: grey





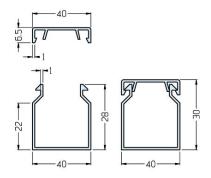
B1050-001566 NEW

G16106

PVC channel series 40x40

Colour: grey







Stainless steel channels

B1050-001576 NEW

G16116

Cablofil 30x50 in AISI 304L

Delivery condition: Available upon request. Delivery to be agreed upon.

B1050-001575 NEW

G16115

Cablofil 30x150 in AISI 304L

Delivery condition: Available upon request. Delivery to be agreed upon



SCREWS
Product specifications and dimensions are indicative as they may be subject to changes by the supplier. Lpm Group disclaims any responsibility for any differences found on the product.





B1080-000445 NEW

F10538

Stainless steel special head M6x20 screw, H=4mm

Material: AISI 304

Delivery condition: in stock

Note: Many Milpass system
accessories feature this component
independent of the selected line.



INDICE ALFABETICO CODICI

9A 26 10A 25 11A 25 12A 24 13A 25 14A 24 14A 24 14D 22 14D 22	Cod. L15879A L15880A L15881A L15882A L15883A	Pg. 8 73 96	Cod. F50835	Pg. 38	Cod. 1C0200250034
0A 25 11A 25 12A 24 13A 25 14A 24 001 22 002 22 011 21	L15880A L15881A L15882A L15883A	73	F50835	38	100200250034
11A 25 12A 24 13A 25 14A 24 1001 22 1002 22 1011 21	L15881A L15882A L15883A	-			100200230034
24 24 25 44 24 2001 22 2002 22 211 21	L15882A L15883A	06	F70123	39	1C0200250105
3A 25 4A 24 901 22 902 22 911 21	L15883A	90	G10661	49	5046105
901 22 902 22 911 21		95	G11110	32	5046105T
901 22 902 22 911 21	L15884A	94	G11140	5	A21611
9 02 22 9 11 21		94	G11155	5	A21612
911 21	L15901	94	G11156	4	A21616
	L15902	96	G11164	4	A21617
12 20	L15911	95	G11165	6	A21618
712 20	L15912	94	G11171	4	A21621
913 20	L15913	95	G11180	4	A80561
930 22	L15930	97	G16105	12	D21102
102 92	L16102	98	G16106	11	D21103
103 91	L16103	98	G16107	10	D41603
110 95	L16110	98	G16108	10	D50103
112 89	L16112	99	G16115	11	D60105
133 51	L19133	99	G16116	89	F10118
134 33	L19134	97	G16140	88	F10184
142 80	L19142	97	G16141	88	F10185
153 52	L19153	97	G16142	88	F10186
155 53	L19155	96	G16143	101	F10538
156 54	L19156	96	G16144	89	F11055
162 34	L19162	84	G20438	87	F11305
163 56	L19163	83	G20442	87	F11305A
164 55	L19164	48	L15131	87	F11306
165 36	L19165	50	L15136	87	F11306A
166 43	L19166	44	L15137	92	F21711
168 35	L19168	46	L15137B	30	F21802
169 37	L19169	45	L15138	30	F21806
170 40	L19170	47	L15138B	71	F30014
171 41	L19171	66	L15214	70	F30025
201 61	L19201	15	L15801	70	F30032
202 62	L19202	16	L15802	70	F30114
111 28	L21111	17	L15803	70	F30120
112 28	L21112	18	L15807	69	F30125
10 12	Lamiera-Forata-q10	19	L15808	69	F30128
11 nox	Lamiera-Inox	15	L15811	69	F30130
502 21	N15602	17	L15812	69	F30150
603 21	N15603	18	L15813	42	F30302
605 20	N15605	18	L15817	63	F31111AA
606 20	N15606	19	L15818	64	F31111AB
703 82	N20703	16	L15845	65	F31111AC
751 91	N20751	15	L15852	75	F31173A
753 91	N20753	19	L15861	76	F31175A
351 57	N20851	24	L15862	67	F31305
352 58	N20852	24	L15863	79	F42180
0A 85	N20910A	16	L15876A	5	F50826A
125 89	N30125	26	L15877A	5	F50827A
141 78	N30141	25	L15878A	8	F50831

Cod. N40131	Pg.
N40131	
	59
N50123	74
N90207	90
N90208	91
N90209	90
N90809	90
N90810	90
Vetro-Securit-10mm	13
Vetro-Securit-4-5	12
Vetro-Securit-6-7	12
Vetro-Securit-8mm	13

SAFETY GUARDS //

